

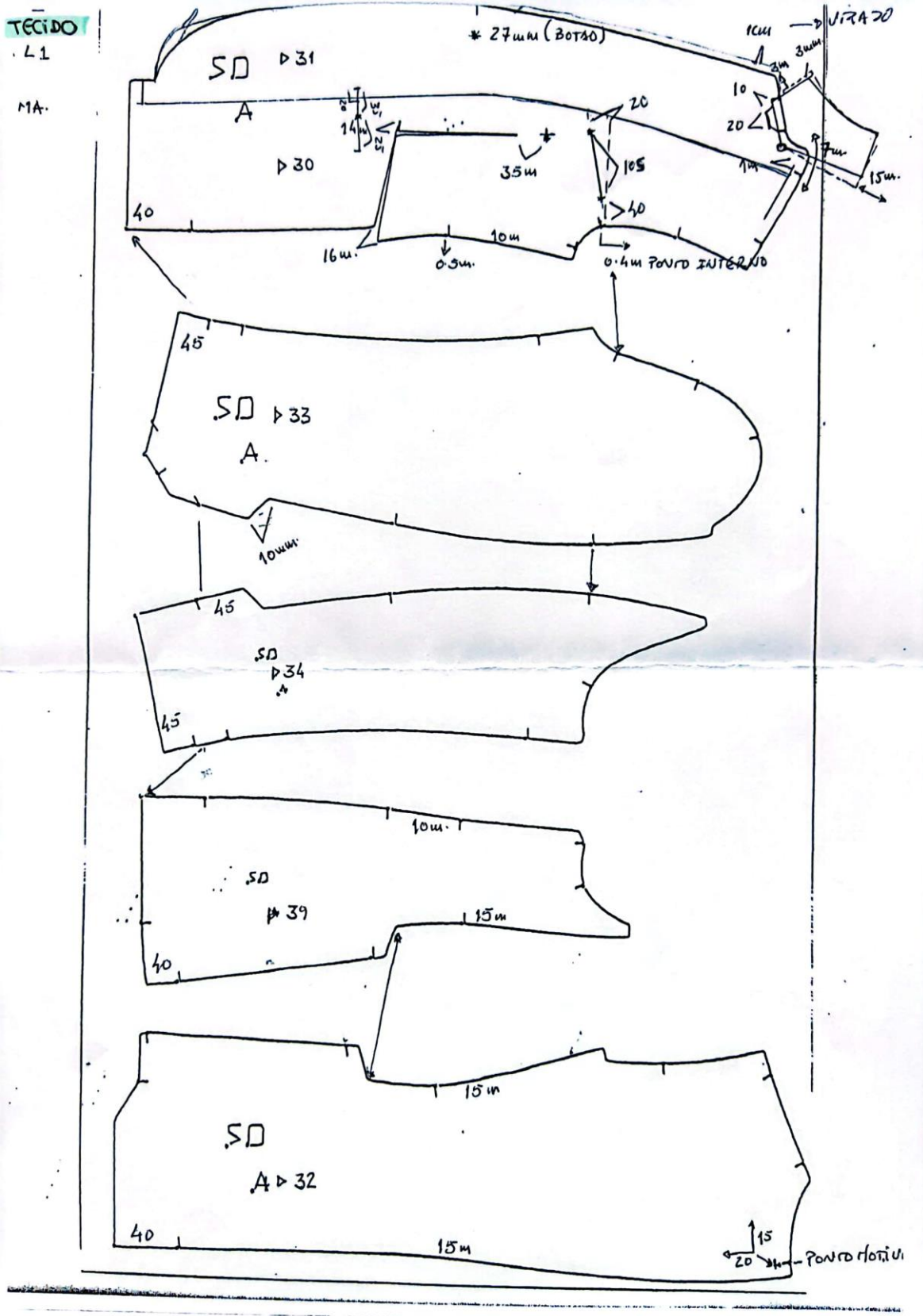
ANEXOS

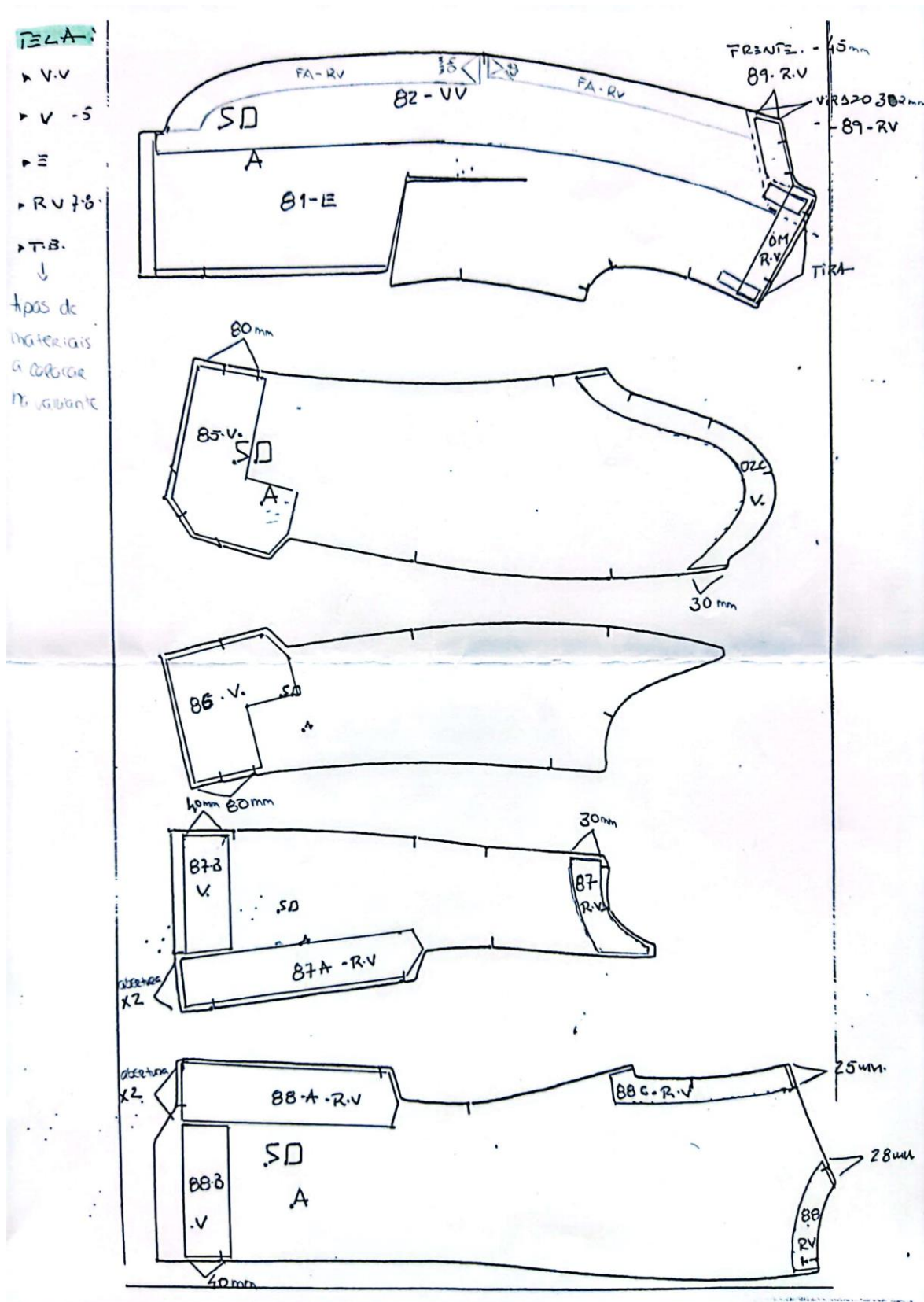
Anexo 1 - Tabela de códigos analíticos

CÓDIGOS ANALÍTICOS

02	DIANTEIRO	L			
06	TRAZEIRO	L			
10	CINTO	L			
11	CARCELA	L			
12	VISTA LADO	L			
19	CONTRAVISTA	L			
15	CUADA	L			
20	CARCELA FORRO	FB			
22	FORRO INTERIOR (INTEIRO)	FB			
23	FORRO EXTERIOR	FB + Forro de tecido			
90	FORRO PERNA	FP			
PA	PAPAGAIO	FB			
30	FRENTE TECIDO	L			
31	VIRADO (PEITO)	32- 73426130 L			
33	MANGA GRANDE	L			
34	MANGA PEQUENA	L			
39	MEIO QUARTO	L			
40	BOLSO CHAPA PEQUENO				
42	BOLSO CHAPA GRANDE				
52	BAIXO GOLA FELPIK	FE			
53	GOLA	L			
54	PE GOLA	L			
60	TRAZEIRO FORRO	F1			
62	FRENTE FORRO	F1			
64	MANGA GRANDE	F#			
65	MANGA PEQUENA	FF			
76	MEIO QUARTO	F#L			
78	AMACIADOR	T			
80	CRINA+TACO+CRINA REFORÇO	C+CC			
81	FRENTE TELA	E+VIESCALÇA	C3		
82	VIRADO TELA	VV			
83	GOLA - 83A BAIXO GOLA	E			
84	PE GOLA	V			
85	FUNDO MANGA GRANDE	V			
86	FUNDO MANGA PEQUENA	V			
87	MEIO QUARTO	RV			
88	GOLA COSTAS	RV			
88C	CAVA TRAS	RV			
89	REFORÇO VIRADO	RV			
OM	OMBRO	RV			
BT	INHALISTAR47	NOVO BT			
90	FORRO PERNA	FP			

Anexo 2 - Ilustração da modelagem do casaco em tecido, dos colantes e forros





Anexo 4 - Desenvolvimento de um casaco



MODELAGEM - Alterações

CLIENTE: OFFICINE GENERALE
PRODUTO: INVERNO 23.24 - CASACO SENHORA MODELO: RIANNE W24
 NOVO MODELO: _____

JUNTO INDICAÇÕES DO CLIENTE FOG PARA DESENVOLVIMENTO DO CASACO **RIANNE W24**

PALETÓ DE 2 BOTÕES
2 ABERTURAS TRASEIRAS DE 21,5 CM
BANDA NORMAL
FORRADO
4 BOTÕES SOBREPOSTOS NAS MANGAS
OMBREIRAS DE 0,5 MM + CIGARETTE
AMF 1MM GOLA, FRENTE E PALETAS

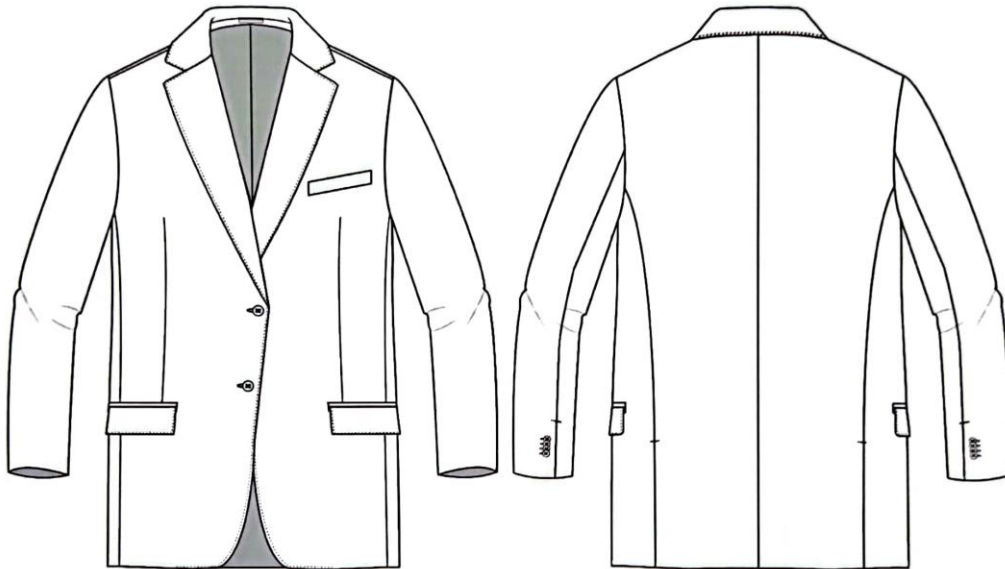
FAVORM INFORMAR QUANDO ESTIVER PRONTO.

BASE W GIOVANNI
C/ AS SEGUINTE ALTERAÇÕES

- * + VOLUME ✓
- * CONSIDERARAM 1 T. 38 COMO SE FOSSE T. 36 ✓
- * + COMPRIDO 5 CM DEVENDO FICAR c/ 78,5 CM ✓
- * O CLIENTE PRETENDE O CASACO + COMPRIDO PELO QUE NÃO BAIXAR OS BOLSOS - OS BOLSOS DEVERÃO FICAR A 55,5 CM DO HPS. ✓

DATA: 17/11/2022 O Responsável: Cristina Poeta

TECHNICAL FILE				
RIANNE FPKT JACKET				
Officine Générale Paris 6 ^e	DEPARTMENT	WOMEN	STYLE NUMBER	W23WTLG414
	SECTION	TAILORING		
	COLOR	DARK NAVY	MANUFACTURE	LANCA
COLLECTION	FABRIC	100% WV	SMS DELIVERY DATE	16/12/2022
FW23	DETAILS	RIANNE JKT FRESCO 4 4PLY WO	PRODUCTION DELIVERY DATE	IBC
TECHNICAL DRAWING / DESSIN STYLE				

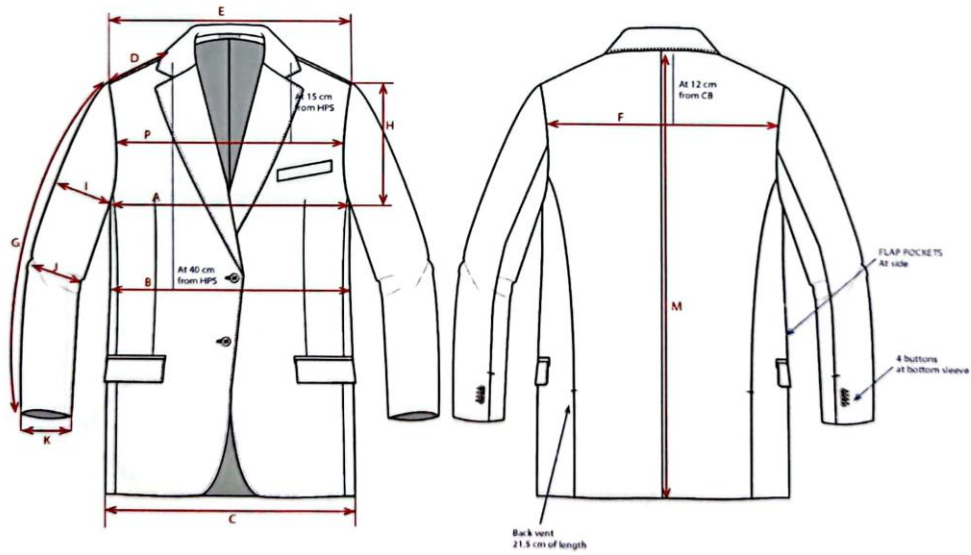
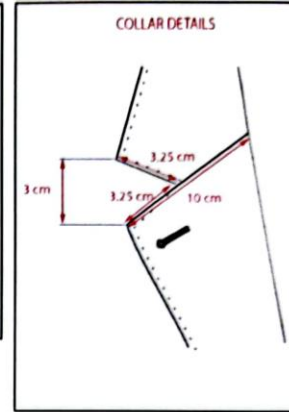
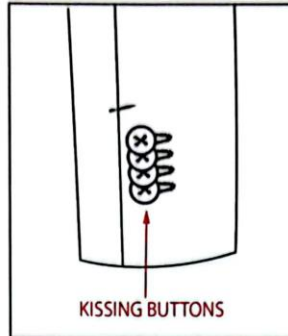
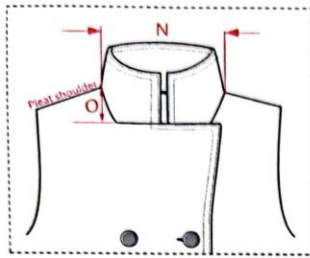


W23WTLG414 : DARK NAVY



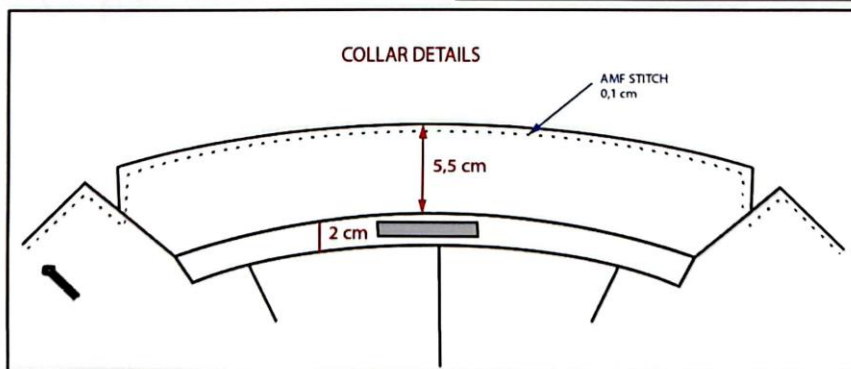
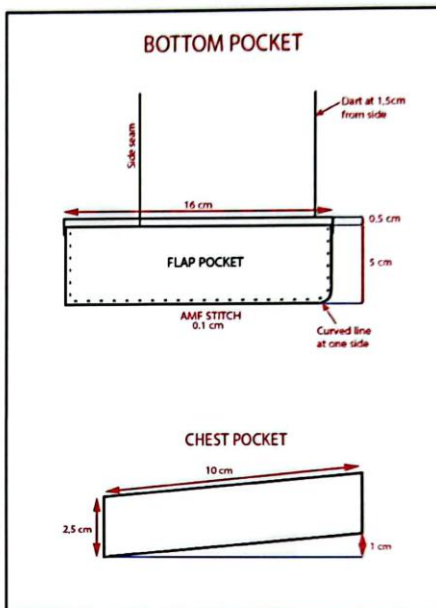
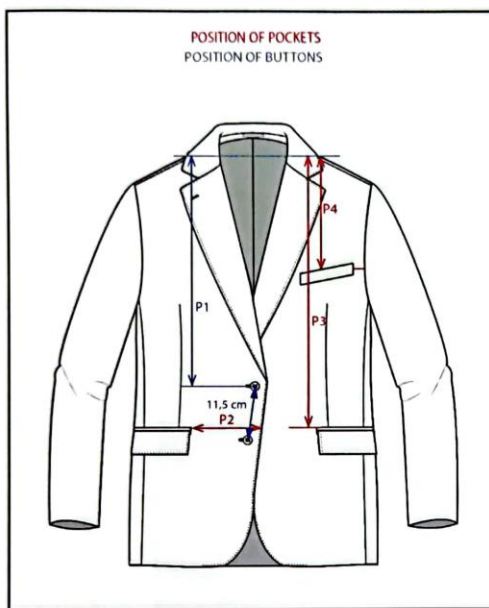
TECHNICAL FILE				
Officine Générale Paris 6 ^e	RIANNE FPKT JACKET			
	DEPARTMENT	WOMEN	STYLE NUMBER	W23W1G414
	SECTION	TAILORING	MANUFACTURE	LANÇA
	COLOR	DARK NAVY	SMS DELIVERY DATE	16/12/2022
COLLECTION	FABRIC	100% WV	PRODUCTION DELIVERY DATE	IBC
FW23	DETAILS	RIANNE JKT FRESCO 4 PLY WD		

WAY TO MEASURE and ASSEMBLY / FLECHAGE at FINITIONS



TECHNICAL FILE				
RIANNE FPKT JACKET				
Officine Générale Paris 6 ^e	DEPARTMENT	WOMEN	STYLE NUMBER	W23WTLG414
	SECTION	TAILORING	MANUFACTURE	LANCA
	COLOR	DARK NAVY	SMS DELIVERY DATE	16/12/2022
COLLECTION	FABRIC	100% WV	PRODUCTION DELIVERY DATE	IBC
FW23	DETAILS	RIANNE JKT FRESCO 4 4PLY WO		

TECHNICAL DETAILS



Officine Générale Paris 6 ^e		TECHNICAL FILE									
		RIANNE FPKT JACKET									
		DEPARTMENT		WOMEN		STYLE NUMBER		W23WTLG414			
		SECTION		TAILORING		MANUFACTURE		LANÇA			
COLLECTION		FABRIC		100% WV		SMS DELIVERY DATE		16/12/2022			
FW23		DETAILS		RIANNE JKT FRESCO 4 PLY WO		PRODUCTION DELIVERY DATE		TBC			
MEASUREMENTS											
BASIC SIZE / TAILLE DE BASE : 36			RIANNE FPKT JACKET							MEASURE CONTROL	
N°	DESCRIPTION	COMMENTS	TOL +/-	34	36	38	40	42	44	GRADATION	OUT OF TOLERANCE
A	HALF CHEST		1	48,5	50,5	52,5	54,5	56,5	58,5	2	
B	HALF WAIST	At 40 cm from HPS (Cut seam)	1	47	49	51	53	55	57	2	
C	HALF BOTTOM		1	52	54	56	58	60	62	2	
D	SHOULDER LENGTH	Along the seam shoulder	0,25	13,7	14	14,3	14,6	14,9	15,2	0,3	
E	SHOULDER TO SHOULDER	Shoulder point to shoulder point	0,5	40,5	41,5	42,5	43,5	44,5	45,5	1	
F	BACK SHOULDER BREADTH	At 12 cm from center back	0,5	38	39	40	41	42	43	1	
G	SLEEVE LENGTH		0,5	62	63	64	65	66	67	1	
H	FRONT ARMHOLE HEIGHT	Straight and perpendicular from the head of sleeve	0,5	23	23,5	24	24,5	25	25,5	0,5	
I	HALF BICEPS		0,5	18,5	19	19,5	20	20,6	21,2	0,5/0,6	
J	HALF ELBOW		0,5	16	16,4	16,8	17,2	17,6	18	0,4	
K	HALF BOTTOM SLEEVE		0,25	13,4	13,7	14	14,3	14,6	14,9	0,3	
M	MIDDLE BACK LENGTH	From middle neckline	1	78	78,5	79	79,5	80,5	81	0,5/1	
N	NECK WIDTH	HPS to HPS (Pleat to Pleat)	0,5	15,5	15,9	16,3	16,7	17,1	17,5	0,4	
O	FRONT NECK DROP	From HPS (Pleat point)	0,25	6	6,25	6,5	6,75	7	7,25	0,25	
P	FRONT SHOULDER BREADTH	At 15 cm from HPS (Cut seam)	0,5	35	36	37	38	39	40	1	
P1	POSITION OF FIRST BUTTON	Straight and perpendicular from HPS (Cut seam)	0,5	39	39,5	40	40,5	41	41,5	0,5	
P2	HORIZONTAL POCKET POSITION	To the front edge BOTTOM POCKET	0,25	10	10,25	10,5	10,75	11	11,25	0,25	
P3	VERTICAL POCKET POSITION	From HPS (Cut seam) BOTTOM POCKET	0,25	55	55,5	56	56,5	57	57,5	0,5	
P4	VERTICAL POCKET POSITION	From HPS (Cut seam) CHEST POCKET	0,25	20,5	21	21,5	22	22,5	23	0,5	

MEASURES IN RED ARE OUT OF TOLERANCE, PLEASE RESPECT THOSE MEASURES FOR THE NEXT SAMPLE

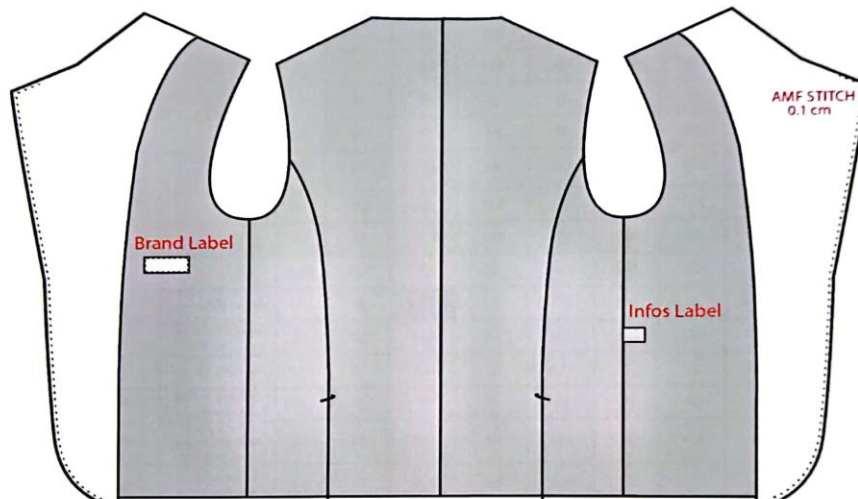
ORANGE MEASURES HAVE BEEN UPDATED AS LIKE AS YOUR SAMPLE

MEASURES IN GREEN HAVE BEEN UPDATED AFTER ALL THE CORRECTIONS TO DO

PLEASE SEND BACK YOUR CONTROL MEASURE FOR THE PP SAMPLE

TECHNICAL FILE				
Officine Générale Paris 6 ^e	RIANNE FPKT JACKET			
	DEPARTMENT	WOMEN	STYLE NUMBER	W23WTLG414
	SECTION	TAILORING	MANUFACTURE	LANCA
	COLOR	DARK NAVY	SMS DELIVERY DATE	16/12/2022
COLLECTION	FABRIC	100% WV	PRODUCTION DELIVERY DATE	IBC
FW23	DETAILS	RIANNE JKT FRESCO 4 PLY WO	TECHNICAL DETAILS	

INTERIOR CONSTRUCTION (FULL LINING)



SELF FABRIC FACING
 LINING

Officine Générale
Paris 6^e

TECHNICAL FILE

RIANNE FPKT JACKET

DEPARTMENT	WOMEN		STYLE NUMBER	W23WT1G414
	TAILORING			
	SECTION	DARK NAVY		MANUFACTURE
COLLECTION	FABRIC	100% WV	SMS DELIVERY DATE	16/12/2022
FW23	DETAILS	RIANNE JKT FRESCO 4 PLY WO	PRODUCTION DELIVERY DATE	TBC

LABELS AND HANGTAG

LABEL POSITION

SELF FABRIC FACING
 LINING

SEASONAL PROGRAM

HANGTAG FOR SEASONAL PROGRAM
REF: SEASONAL - CA1238051

TECHNICAL FILE				
Officine Générale Paris 6 ^e	RIANNE FPKT JACKET			
	DEPARTMENT	WOMEN	STYLE NUMBER	W23WT1G41A
	SECTION	TAILORING	MANUFACTURE	LANICA
	COLOR	DARK NAVY	SMS DELIVERY DATE	16/12/2022
COLLECTION	FABRIC	100% WV	PRODUCTION DELIVERY DATE	IBC
FW23	DETAILS	RIANNE JKT FRESCO 4 PLY WO		
COMMENTS / COMMENTAIRES				
	FITTING AND BALANCE COMMENTS		COMMENTS ON MEASURES	
DATE: 10/11/2022 LAUNCH	<p>THANKS TO USE FOR BASED PATTERN OUR STYLE WGIOVANNI JACKET + APPLY THE BELOW MODIFICATIONS ON IT :</p> <p>BODY VOLUM We would like a larger body volum for this new style. So we consider our jacket size 38 as a size 36, I have updated all the measures according to this correction in the size specs.</p> <p>LENGTH OF JACKET Lengthen the jacket by 5 cm, the middle back length will be on 78,5 cm</p> <p>POSITION OF POCKETS As we would like a longer jacket, we will put the pockets lower as well : -Increase the vertical pocket position by 5 cm : must be on 55,5 cm from HPS (cut seam)</p>			

TECHNICAL FILE				
RIANNE FPKT JACKET				
Officine Générale Paris 6 ^e	DEPARTMENT	WOMEN	STYLE NUMBER	W23WTLG414
	SECTION	TAILORING	MANUFACTURE	LANÇA
	COLOR	DARK NAVY	SMS DELIVERY DATE	16/12/2022
COLLECTION	FABRIC	100% WV	PRODUCTION DELIVERY DATE	IBC
FW23	DETAILS	RIANNE JKT FRESCO 4 PLY WO		
FABRICS AND TRIMS				
STYLE NUMBER	W23WTLG414			
	DARK NAVY			
FABRIC / COLOR				
MILL	BARBERIS			
REFERENCE	553.501/255			
COLOR	DARK NAVY			
COMPOSITION	100%WV			
	SUPPLIED BY OG			
	LINING			
BODY	TINTORIA FINISSAGIO REF 23.0254/ COL#2033 NAVY / 100%VI			
SLEEVE	TINTORIA FINISSAGIO REF 23.0254/ COL#2033 NAVY / 100%VI			
UNDER FLAP POCKET/POCKET BAG	TINTORIA FINISSAGIO REF 23.0254/ COL#2033 NAVY / 100%VI			
INTERLINING	BLACK			
	SUPPLIED BY SUPPLIER			
BUTTONS				
FRONT	4 HOLES COVERBUTTONS / EUROBOTONIA 1109-N	32 LN	2+1	SUPPLIED BY SUPPLIER
SLEEVE	4 HOLES COVERBUTTONS / EUROBOTONIA 1109-N	24 LN	8+1	SUPPLIED BY SUPPLIER
	ZIP			
REFERENCE				
LENGTH				
OTHER TRIMS				
PADS	SHOULDER PADS 0,5MM + CIGARETTE			SUPPLIED BY SUPPLIER
SLEEVE HEAD				
RIBS				
STITCHING				
BODY	AMF STITCH FROM 1MM FROM EDGE			
COLLAR	AMF STITCH FROM 1MM FROM EDGE			
FLAP, WELTED POCKET	AMF STITCH FROM 1MM FROM EDGE			
STITCHING	MATCH TO GROUND COLOUR : DARK NAVY			
WASHING				
DYEING				
PANTONE REFERENCE				
PANTONE COLOR				
LABELS				
REFERENCE	OFFICINE GENERALE EA0124839			SUPPLIED BY OG
SIZE	LARGE			
HANTAG	COLLECTION HANTAG OFFI0024			SUPPLIED BY OG
CARE LABEL				

Anexo 5 - Processo de modelagem de uma calça - calça RAYA 1025



MODELAGEM - Alterações

CLIENTE: FCS – CHLOÉ STORA
PRODUTO: COLEÇÃO DE INVERNO 22.23 – CALÇA MODELO: RAYA 1025
SENHORA
 NOVO MODELO: _____

ANEXO FICHA TECNICA PARA A CALÇA RAYA 1025.

BASE DO RAYA 424, ^{medidas a 20x} MAS COM ALGUMAS ALTERAÇÕES AO NIVEL DAS MEDIDAS.
O CLIENTE ACRESCENTOU UMA ABERTURA! (VER COMENTÁRIOS DA RAYA 1016)
↳ abertura 20cm na lateral

FAVOR CONFIRMAR QUANDO MOLDES ESTIVEREM PRONTOS, A FIM DE REGISTRAR OS SMS.


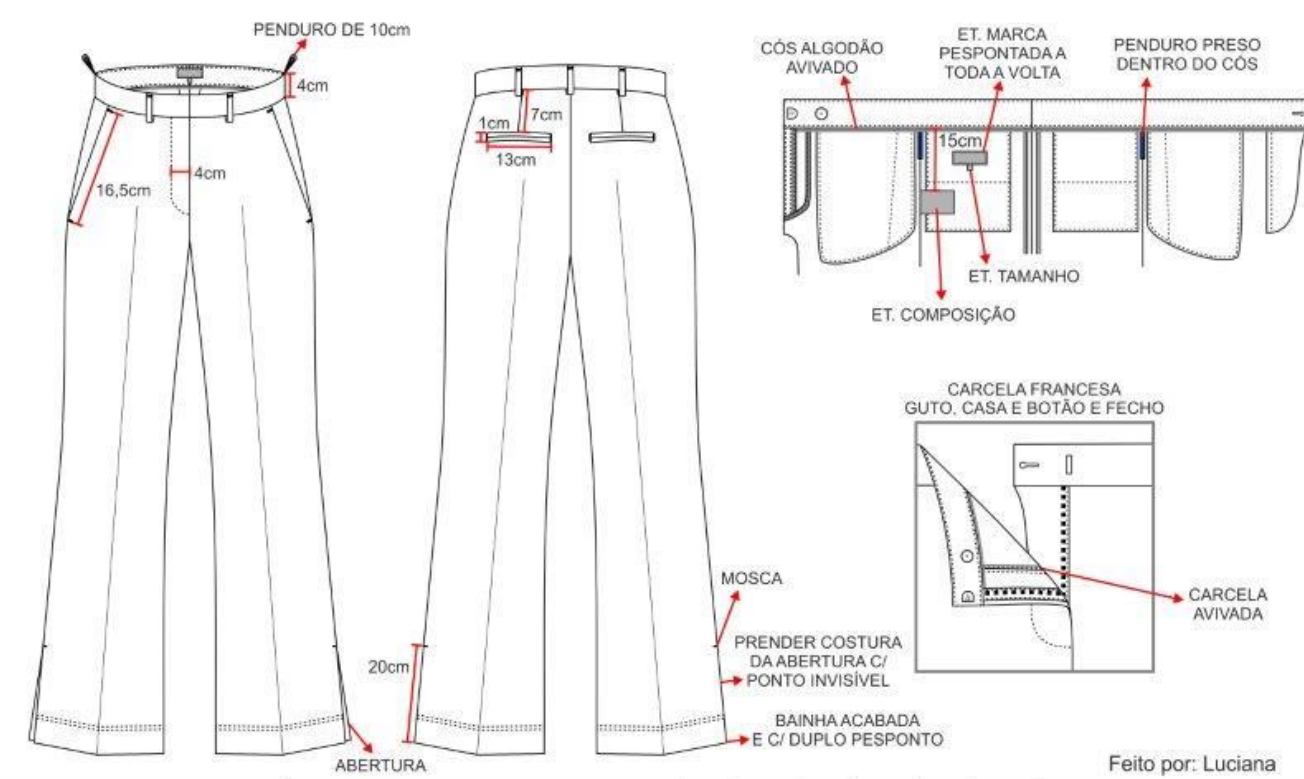
DATA: 23/11/2022 O Responsável: Cristina Poeta

MODELO LECTRA - VARIANTE
FCSOLYMP913 - RAYA 1025

Q018/1


07/09/2017

STORA 5 RUE DES MESSAGERIES 75010 Paris Tel 33(0)1 42 33 49 20		TISSUS: DEVEAUX ART VIRGOLEX 2597/T-0-21 37%CO 30%VI 27%PES 4%PEM 2%AF 155CM 255GR		TISSU DELIVERY DATE: 40M LE 18/11		Groupe: 1025			
FOURNISSEUR LANÇA - CRISTINA		STYLISTE: ILONA		RAYA		(138)	found on sample	var.	
		C - -14 S - -24 CX - -6 J - -1 F - -2 GF - +6 GT - +3 LAT - +40 S = 20cm		cós () auca cova joelho fundo gancho frente gancho trás lateral altura cós bolso faca		A 1/2 taille 38 ✓ 37.5 -38 B 1/2 taille sous la ceinture 40 ✓ -40 C 1/2 Hanches 50 ✓ 49 -50 D 1/2 Cuisses 32 ✓ -32 E 1/2 genoux à 33cm sous la fourche 22.5 ✓ 23.5 -22.5 F 1/2 mollet à 51cm sous la fourche ? G 1/2 bas de jambe 27.5 ✓ -27.5 H Fourche devant ceinture comprise 32 ✓ -32 I Fourche dos ceinture comprise 40 ✓ -40 J Longueur jambe 111 ✓ -111 K Longueur empreinte de braguette 16.5 ✓ -16.5 L Hauteur ceinture 4 ✓ -4 M Hauteur découpe dos N Largeur entrée de poche devant 3 ✓ -3 O Longueur entrée de poche devant 16.5 ✓ -16.5 P Mesures poche dos 13X1 Q Longueur passants 5,5X1 R Longueur pince dos 7 ✓ -7 S LONGUEUR FENTE BAS DE JAMBE 20 ✓ -20 T U V	138	found on sample	var.
COMMENTAIRES LE 15/11/2022 SUR LA BASE DU MODÈLE RAYA DE L'HIVER 22, NOUS AUGMENTONS UN PEU LA LARGEUR DU BAS DE JAMBE ET DE LA TAILLE ET NOUS AJOUTONS UNE FENTE.									
1ER PROTO									

	CLIENTE FCS	MODELO RAYA 1025	TIPO CALÇA	CRIADO EM: 14-12-2022 ALTERADO A: 09-01-2023	202																																																																														
	MODELO ORIGEM FCSRAYA1016	MODELO LECTRA FCSOLYMPE913	VARIANTE RAYA1025	GÊNERO SENHORA																																																																															
FRENTE - 5 PASSADORES (6cm x 1cm) MOSQUEADOS EM CIMA	 <p> PENDURO DE 10cm 4cm 16,5cm 4cm 1cm 7cm 13cm CÔS ALGODÃO AVIVADO ET. MARCA PESPONTADA A TODA A VOLTA PENDURO PRESO DENTRO DO CÔS 15cm ET. TAMANHO ET. COMPOSIÇÃO CARCELA FRANCESA GUTO, CASA E BOTÃO E FECHO MOSCA PRENDER COSTURA DA ABERTURA C/ PONTO INVISÍVEL BAINHA ACABADA E C/ DUPLO PESPONTO CARCELA AVIVADA Feito por: Luciana </p>																																																																																		
TRASEIRO - BOLSOS MOSQUEADOS NAS LATERAIS																																																																																			
INTERIOR - CUADA E CARCELA AVIVADA - COSTURAS CHULEADAS																																																																																			
ETIQUETAS																																																																																			
OBSERVAÇÕES	<table border="1"> <thead> <tr> <th>Cliente: FCS Modelo: RAYA 1025 TABELA C. LANÇA</th> <th>34</th> <th>36</th> <th>38</th> <th>40</th> <th>42</th> <th>44</th> </tr> </thead> <tbody> <tr> <td>1/2 CINTA/ 1/2 WAIST</td> <td>34</td> <td>36</td> <td>38</td> <td>40</td> <td>42</td> <td>44</td> </tr> <tr> <td>1/2 ANCA 20cm do cós/ 1/2 HIP 20cm from WB</td> <td>46</td> <td>48</td> <td>50</td> <td>52</td> <td>54</td> <td>56</td> </tr> <tr> <td>1/2 COXA a 3cm do gancho/ 1/2 THIGH 3cm from crotch</td> <td>29</td> <td>30</td> <td>31</td> <td>32</td> <td>33</td> <td>34</td> </tr> <tr> <td>1/2 JOELHO a 33cm do gancho/ 1/2 KNEE 33cm from crotch</td> <td>20,6</td> <td>21,3</td> <td>22</td> <td>22,7</td> <td>23,4</td> <td>24,1</td> </tr> <tr> <td>1/2 FUNDO/ 1/2 BOTTOM</td> <td>26,5</td> <td>27</td> <td>27,5</td> <td>28</td> <td>28,5</td> <td>29</td> </tr> <tr> <td>GANCHO FRENTE c/ cinto/ FRONT RISE with WB</td> <td>30,7</td> <td>31,1</td> <td>31,5</td> <td>32</td> <td>32,5</td> <td>33</td> </tr> <tr> <td>GANCHO TRÁS c/ cinto/ BACK RISE with WB</td> <td>39,4</td> <td>39,7</td> <td>40</td> <td>40,3</td> <td>40,7</td> <td>41</td> </tr> <tr> <td>ENTREPERNA acabada/ INSIDE LEG finished</td> <td>81,6</td> <td>81,6</td> <td>81,6</td> <td>81,6</td> <td>81,6</td> <td>81,6</td> </tr> <tr> <td>LAT. c/ cinto acabada/ OUTSIDE with WB finished</td> <td>110</td> <td>110,5</td> <td>111</td> <td>11,5</td> <td>112</td> <td>112,5</td> </tr> <tr> <td>CARCELA/ FLY OPENING</td> <td>16,5</td> <td>16,5</td> <td>16,5</td> <td>16,5</td> <td>16,5</td> <td>16,5</td> </tr> </tbody> </table>						Cliente: FCS Modelo: RAYA 1025 TABELA C. LANÇA	34	36	38	40	42	44	1/2 CINTA/ 1/2 WAIST	34	36	38	40	42	44	1/2 ANCA 20cm do cós/ 1/2 HIP 20cm from WB	46	48	50	52	54	56	1/2 COXA a 3cm do gancho/ 1/2 THIGH 3cm from crotch	29	30	31	32	33	34	1/2 JOELHO a 33cm do gancho/ 1/2 KNEE 33cm from crotch	20,6	21,3	22	22,7	23,4	24,1	1/2 FUNDO/ 1/2 BOTTOM	26,5	27	27,5	28	28,5	29	GANCHO FRENTE c/ cinto/ FRONT RISE with WB	30,7	31,1	31,5	32	32,5	33	GANCHO TRÁS c/ cinto/ BACK RISE with WB	39,4	39,7	40	40,3	40,7	41	ENTREPERNA acabada/ INSIDE LEG finished	81,6	81,6	81,6	81,6	81,6	81,6	LAT. c/ cinto acabada/ OUTSIDE with WB finished	110	110,5	111	11,5	112	112,5	CARCELA/ FLY OPENING	16,5	16,5	16,5	16,5	16,5	16,5
Cliente: FCS Modelo: RAYA 1025 TABELA C. LANÇA	34	36	38	40	42	44																																																																													
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ENTREPERNA acabada/ INSIDE LEG finished	81,6	81,6	81,6	81,6	81,6	81,6																																																																													
LAT. c/ cinto acabada/ OUTSIDE with WB finished	110	110,5	111	11,5	112	112,5																																																																													
CARCELA/ FLY OPENING	16,5	16,5	16,5	16,5	16,5	16,5																																																																													

CALÇA BASE - 27-08-2014 - 09:03:54

Anexo 6 - Fichas técnicas



RENTE
BOLSOS C/ PALETAS DIREITAS
BOLSO DE PEITO DE FORRO

MANGA

COSTAS
COSTURA DO CENTRO DAS
COSTAS C/ 1,5cm

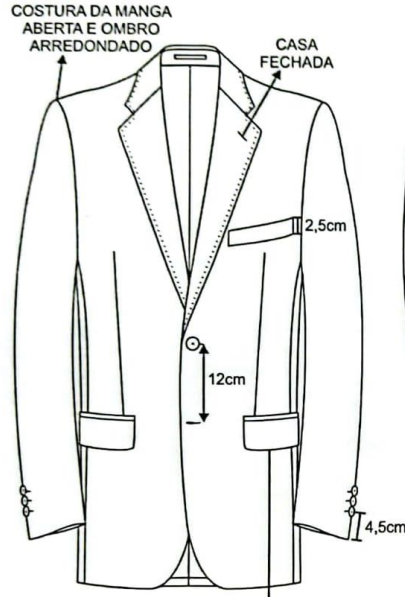
TIQUETAS
T10 - COMPOSIÇÃO
T12 - PHILNESS

INTERIOR
FUNDURA DOS BOLSOS
CARTEIRA C/ 17cm, BOLSO DE
LANETA C/ 14cm E BOLSO
ABACO C/ 10cm
BOLSOS CARTEIRA DENTRO
DO VIRADO 1cm

OBSERVAÇÕES
REMATAR MUITO BEM OS
BOLSOS PARA NÃO ABRIREM
BOTOES - LOUROPEL 12300
AMF AO TOM E À BEIRA:
SOLA E LAPELA
PINÇAS: T. 34/48 = 22,5cm
T. 50/62 = 22cm
T. 64/72 = 21,5cm
COMP MANGA
XC C L XL
5cm -3cm +3cm +5cm

CLIENTE FPH	MODELO 203T20105	TIPO CASACO	CRIADO EM: 21-09-2010 ALTERADO A: 29-11-2018	101
MODELO ORIGEM FPH203T20105	MODELO LECTRA FPH203T20105	VARIANTE 203T20105	GÉNERO HOMEM	
OMBREIRA 672 CINZA	PLASTRON COLADO 3	BAIXO GOLA FELPIK	CABEÇA MANGA NORMAL	

COSTURA DA MANGA
ABERTA E OMBRO
ARREDONDADO



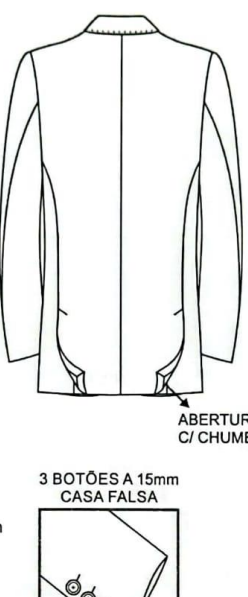
CASA FECHADA

2,5cm

12cm

4,5cm

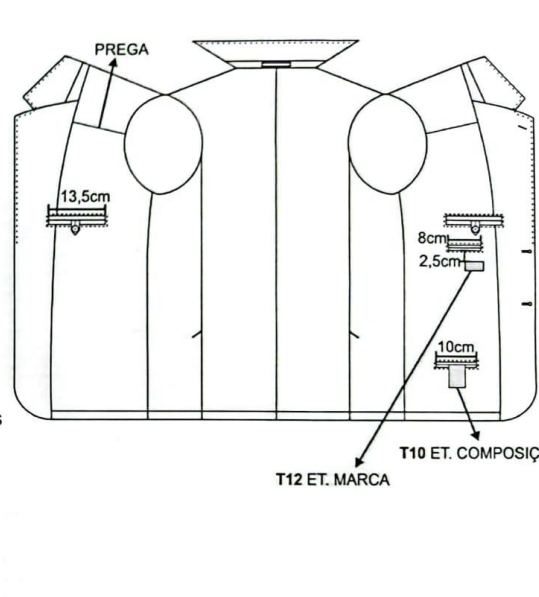
PALETA MOLDE Nº1
MÁQ. 12



ABERTURAS
C/ CHUMBO

3 BOTÕES A 15mm
CASA FALSA

PREGA



13,5cm

8cm

2,5cm

10cm

T12 ET. MARCA

T10 ET. COMPOSIÇÃO

FEITO POR: JOANA

Cliente: FPH	Modelo: 203T20105	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72
TABELA C. LANÇA		M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M	M,M
1/2 PEITO/ 1/2 CHEST		42,6	44,6	46,6	48,6	50,6	52,6	54,6	56,6	58,6	60,6	62,6	64,6	66,7	68,7	70,7	72,7	74,8	76,8	78,8	80,8
1/2 CINTA/ 1/2 WAIST		37,8	39,6	41,4	43,3	45,2	47,1	49,1	51	53	55	57	59	61	63,1	65,1	67,2	69,2	71,3	73,3	75,3
1/2 FUNDO/ 1/2 BOTTOM		41,8	43,8	45,8	47,8	49,9	51,9	53,9	55,9	57,9	59,9	61,9	63,9	65,9	67,9	69,9	71,9	74	76	78	80
COMP. COSTAS/ CB LENGTH		71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90
COMP. MANGA/ SLEEVE LENGTH		58,8	59,7	60,6	61,5	62,3	63,2	64,1	65	65,9	66,8	67,7	68,6	69,5	70,4	71,3	72,2	73,1	74	74,9	75,8
1/2 BICEP		18,8	19,3	19,7	20,2	20,6	21,1	21,5	22	22,4	22,9	23,3	23,8	24,3	24,7	25,2	25,6	26,1	26,5	27	27,4
1/2 FUNDO MANGA/ 1/2 SLEEVE BOTTOM		13,5	13,8	14	14,3	14,5	14,8	15	15,3	15,5	15,7	16	16,2	16,5	16,7	17	17,2	17,5	17,7	18	18,1
OMBRO/ SHOULDER		12,4	12,7	13,1	13,4	13,7	14	14,4	14,7	15	15,3	15,6	15,9	16,2	16,5	16,8	17,1	17,4	17,6	17,9	18,1
LARG. COSTAS/ ACROSS BACK		37,5	38,6	39,6	40,7	41,8	42,9	44	45,1	46,2	47,3	48,5	49,6	50,7	51,9	53	54,2	55,3	56,5	57,7	58,8
OMBREIRA/ ROLLINI		T1/Z0	T1/Z0	T1/Z0	T1/Z0	T1/Z0	T1/Z0	T1/Z0	T2/Z1	T2/Z1	T2/Z1	T2/Z2	T2/Z2	T3/Z3	T3/Z3	T3/Z3	T3/Z3	T3/Z3	T3/Z3	T3/Z4	T3/Z4



CLIENTE IANT	MODELO ANTHONYS FF TRS	TIPO CALÇA	GRUPO EM: 00000000 ALTERADO A:	102
MODELO ORIGEM IANTANTHONYSSFTRS	MODELO LECTRA IANTANTHONYSSFTRS	VARIANTE ANTHONYSFFTRS	GÊNERO HOMEM	

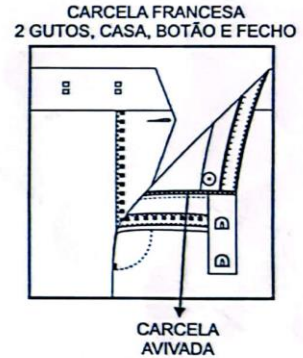
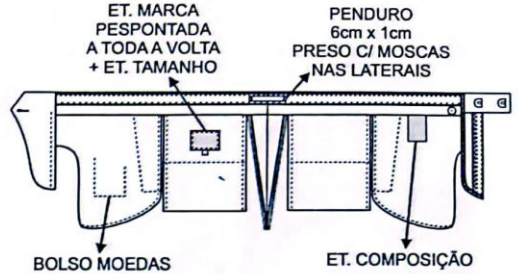
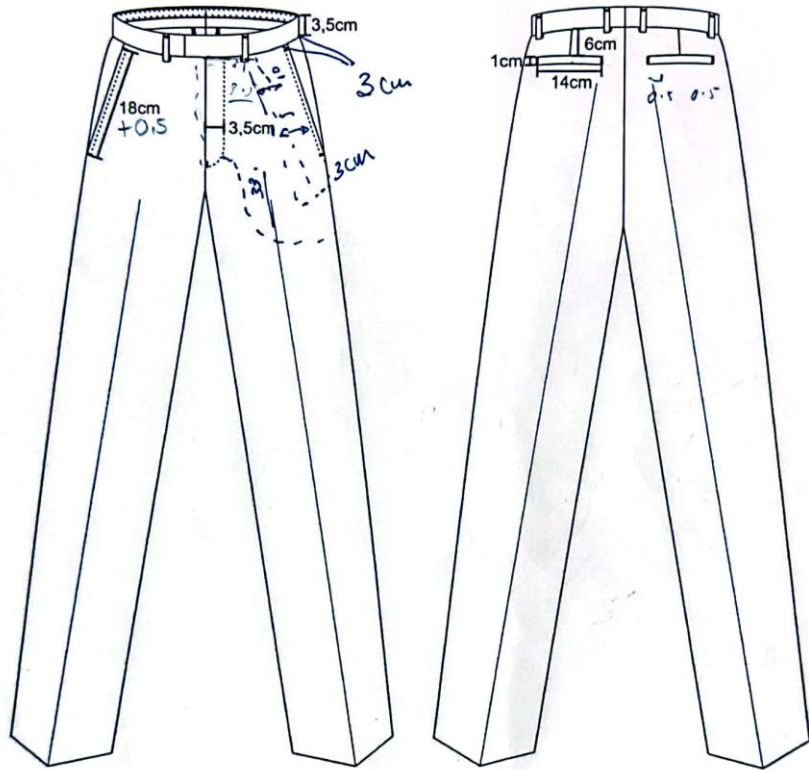
FRENTE
6 PASSADORES (5cm x 1cm)
MOSQUEADOS EM CIMA E C/
FOLGA EM BAIXO
BOLSO PESPONTADO A 5mm E
IOSQUEADO

TRASEIRO
BOLSOS MOSQUEADOS NAS
LATERAIS

INTERIOR
PAPAGAIO
CUADA E CARCELA AVIVADAS
COSTURAS ABERTAS E
CHULEADAS
EXCHANGE DE 2,5cm ATÉ AO
JOELHO

ETIQUETAS

OBSERVAÇÕES
LATERAL $\begin{matrix} ::S \\ -0,5cm \end{matrix}$ $\begin{matrix} ::L \\ +0,5cm \end{matrix}$
GANCHOS



BAINHAS POR ACABAR

Feito por: Luciana

Cliente: IANT Modelo: ANTHONYS FF TRS	28::R	30::R	32::R	34::R	36::R	38::R	40::R
TABELA C. LANÇA							
1/2 CINTA/ 1/2 WAIST	37,5	40	42,5	45	47,5	50	52,5
1/2 ANCA/ 1/2 SEAT	47,4	49,9	52,5	55	57,5	60,1	62,7
1/2 COXA a 3cm do gancho/ 1/2 THIGH 3cm from crotch	30	31	32	33	34	35	36
1/2 JOELHO a 35cm do gancho/ 1/2 KNEE 35cm from crotch	21,5	22	22,5	23	23,5	24	24,5
1/2 FUNDO/ 1/2 BOTTOM	18,6	18,9	19,2	19,5	19,8	20,1	20,4
GANCHO FRENTE/ F. RISE	20,4	20,9	21,4	22	22,5	23,1	23,6
GANCHO TRÁS/ B. RISE	35,2	35,8	36,4	37	37,5	38,1	38,7
ENTREPERNA por acabar/ INSIDELEG unfinished	95	95	95	95	95	95	95
LAT. s/ cinto por acabar/ OUTSIDE without WB unfinished	114,3	114,9	115	116,2	116,9	117,5	118,2
CARCELA/ FLY OPENING	15	16	16,5	17	17,5	18	19

sempre esta Ordem nos bolsos de moedas

*0,5
0,5 - 1,25
1
0,5
0,3 - 1,5
0,5
0,6*

metade dos valores



CLIENTE EPR	MODELO 2025	TIPO CASACO	GRUPO EM: 11/09/2024 ALTERADO A:	101
MODELO ORIGEM EPR2025	MODELO LECTRA EPR2025	VARIANTE 2025	GÉNERO HOMEM	
OMBREIRA NORMAL	PLASTRON COLADO 2	BAIXO GOLA FELPIK	CABEÇA MANGA NORMAL	

FRENTE
BOLSOS DIREITOS

MANGA

COSTAS

INTERIOR
COSTURAS DE 1,5cm NO CENTRO COSTAS, LATERAL NAS MANGAS E ILHARGAS

ETIQUETAS
ETIQUETA COMPOSIÇÃO APLICADA NA VISTA DO BOLSO

OBSERVAÇÕES
PINÇAS: 10/24,5cm
BOTÕES FORRADOS

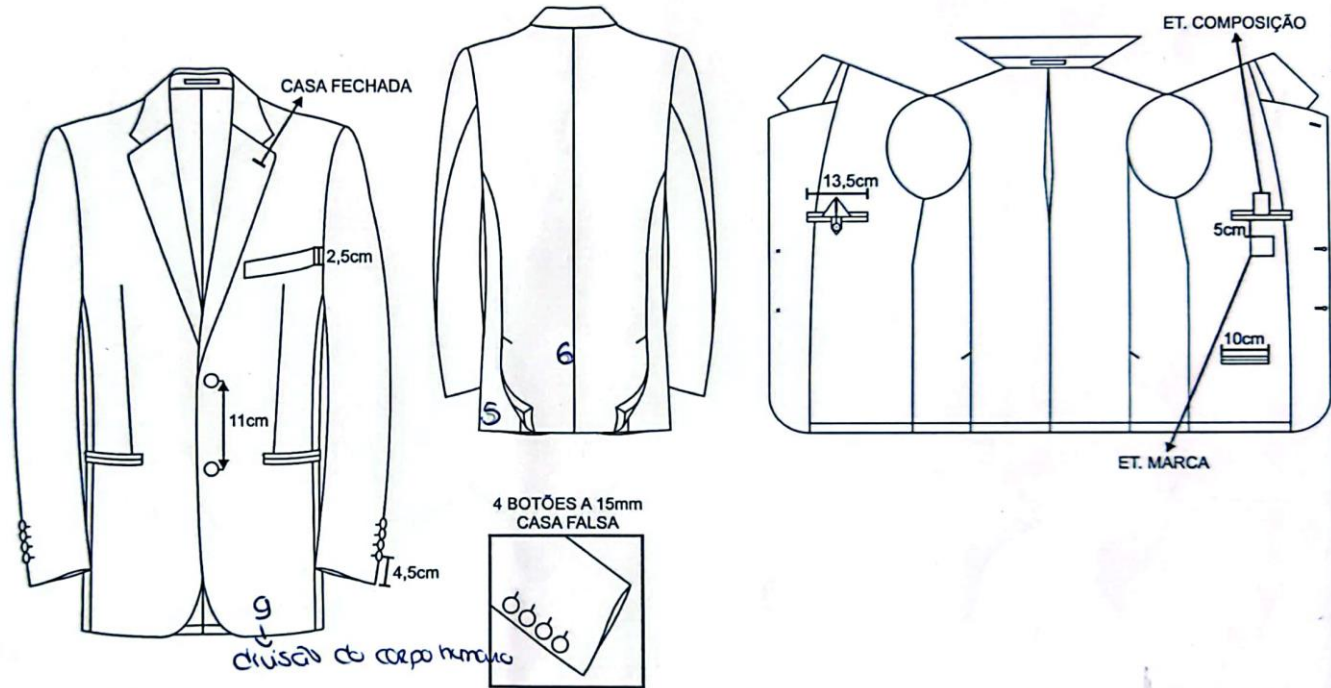


Tabela de medidas

medidas em cm - 0,05cm arredondar

Feito por: Luciana

Cliente: EPR Modelo: 2025 TABELA C. LANÇA	44	46	48	50	52	54	56	58	60	62	64	65	66	68	70
1/2 PEITO/1/2 CHEST	49,8	51,8	53,8	55,9	57,9	59,9	61,9	63,9	66	68	70	71	72	74	76,1
1/2 CINTA/1/2 WAIST	44,9	46,9	48,9	50,9	53	55	57	59	61	63	65	66	67	69	71
1/2 FUNDO/1/2 BOTTOM	50	52	54	56	58	60	62	64	66	68	70	71,2	72	74,1	76,1
COMP. COSTAS/CB LENGTH	76,8	77,3	77,8	78,3	78,8	79,3	79,8	80,3	80,8	81,3	81,8	82,1	82,3	82,8	83,3
COMP. MANGA/ SLEEVE LENGTH	62,6	63,1	63,6	64,1	64,6	65,1	65,6	66,1	66,6	67,1	67,6	67,9	68,2	68,7	69,2
1/2 BICEP	18,7	19,1	19,5	19,9	20,4	20,8	21,2	21,6	22	22,4	22,8	23	23,2	23,7	24,1
1/2 FUNDO MANGA/1/2 SLEEVE BOTTOM	13,5	13,8	14,1	14,4	14,7	15	15,3	15,6	15,9	16,2	16,5	16,7	16,8	17,1	17,5
OMBRO/ SHOULDER	14,1	14,5	14,8	15,1	15,4	15,7	16	16,3	16,7	17	17,3	17,5	17,6	17,9	18,2
LARG. COSTAS/ ACROSS BACK	39,4	40,8	42,3	43,8	45,3	46,7	48,2	49,7	51,2	52,7	54,1	54,9	55,6	57,1	58,6
DIST. 1º BOTÃO a partir do HSP/ TOP BUTTON position	46,1	46,7	47,3	47,8	48,4	49	49,5	50,1	50,7	51,3	51,8	52,1	52,4	53	53,6
OMBREIRA/ SHOULDER PAD	T1	T2	T2	T2	T2	T2	T3	T3	T3	T3	T3	T3	T3	T3	T3

Anexo 7 - Planeamento de corte - calças e casaco

Confeções Lança, Lda. O.T. CS12055 **Calça** 30-01-2023
 Cliente : F PH Data Encomenda : 03-11-2016 **CS12055/4** Encomenda Cliente DE.162.ERM Entrega : 02-12-2016
 Modelo : CALÇA CALÇA Calça PHILTRSL

Observações :
 -> Ver todas as indicações constantes na ficha técnica
 -> Ver todas as medidas na folha anexa
 -> Coser botões extra na etiqueta de composição

Expedição : --> Seguir processo do cliente

AMF <input type="checkbox"/>	Piping <input type="checkbox"/>	Penduradi <input checked="" type="checkbox"/> 45 / AE	Caixas <input type="checkbox"/>	Código Produto
Pespointo <input type="checkbox"/>	Cotoveleira <input type="checkbox"/>	Rótulos <input type="checkbox"/>	<input type="checkbox"/> CIF <input type="checkbox"/> FOB	102L
Columbia <input type="checkbox"/>		<input type="checkbox"/> Tecidos Lança <input checked="" type="checkbox"/> Tecidos Cliente		

Total Pedidas : 24 Total Peças Cortadas : 24

Tecido	Encomenda : DE.162.ERM	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	Total	
Larg. Mts																			
	Tecido FPH - L 18090 / 2999	3				15	3	3										24	
	54%POLIESTER 44%LÁ 2%ELASTANO																		
	<u>Forro</u> <u>Forro Manga</u> <u>Forro Paletas</u> <u>Forro Vivos</u> <u>Entretela</u> <u>Cotoveleira</u> <u>Fita Penduro</u> <u>Baixo Gola</u> <u>Linha</u> <u>Botão</u> <u>Outros</u> 120 - Y0092 <u>Forro Perna</u> <u>Forro Bolso</u> <u>Cos</u> <u>Guarda-Lama</u> <u>Bolão Calça</u> <u>Etq. Marca</u> <u>Etq. Marca Tec.</u> <u>Columbia</u> <u>Pespointo</u> <u>Amf</u> <u>Pipping</u> FP01(0,75m) Preto Espinha preto (1,50m) 0180101/Preto (c/ borracha) 12300-PRETO "PHILNESS"																		

CS12055L3
 36-38-40-42-44-46-48-50
 Eficiência: 88,8%

P → x1 x1 x1 x1
 36-44-46-48 → 3 pares
 44-44 → 6 pares

Confeções Lança, Lda.

O.T. CS12183

Casaco

30-01-2023

Cliente : F PH

Data Encomenda : 23-11-2016

CS12183/1

Encomenda Cliente DE.168.LID (1/2)

Entrega : 13-01-2017

Modelo : CASACO CASACO

Casaco 203T20105

Observações : -> Casa da lapela caseado com linha COR 8516

Expedição : -> Seguir processo do cliente

-> Ver todas as indicações constantes na ficha técnica
-> Ver todas as medidas na folha anexa

-> Coser botões extra na etiqueta de composição
-> Com chumbos nas aberturas

Handwritten: 40-47-44-46-48-50
CPR - 32

AMF <input checked="" type="checkbox"/> FRENTE + BOLSOS	Piping <input type="checkbox"/>	Penduradi <input checked="" type="checkbox"/> ATE 52 > TOP 45 S/B	Caixas <input type="checkbox"/>	Código Produto
Pesponto <input type="checkbox"/>	Cotoveleira <input type="checkbox"/>	54 + > TOP 45 S/B		
Columbia <input type="checkbox"/>		Rótulos <input type="checkbox"/>	<input type="checkbox"/> CIF <input type="checkbox"/> FOB	101L
		<input type="checkbox"/> Tecidos Lança <input checked="" type="checkbox"/> Tecidos Cliente		

Total Pedidas : 44 Total Peças Cortadas : 44.00

Tecido	Encomenda : DE.168.LID (1/2)	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72	Total
Larg. Mts																	
	Tecido FPH - L 21199 / 2999	12	8	8	2	10	4										44
	60%LÃ 38%POLIESTER 2%ELASTANO																
	Forro FC 101 / Preto (1,50)																
	Forro Manga FC 101 / Preto (1,50)																
	Forro Paletas FC 101 / Preto (1,50)																
	Forro Vivos FC 101 / Preto (1,50)																
	Entretela 8455 / 990 - 1,50																
	Cotoveleira																
	Fita Penduro 999																
	Baixo Gola Offitex308 (1,00m)-Preto																
	Linha 120 - Y0092																
	Botão 12300-PRETO																
	Outros																
	Forro Perna																
	Forro Bolso																
	Cos																
	Guarda-Lama																
	Botão Calça																
	Etiq. Marca "LIDO"																
	Etiq. Marca Tec.																
	Columbia																
	Pesponto																
	Amf AO TOM																
	Pipping																

Handwritten: 25,92 - 1,62 x 16
6,52 - 1,63 x 4
37,62 - 1,63 x 20
71,12 - 0,89 x 8
72,16 - 44 cabecos

1,64

↳ quanto se gasta em média por cada peça (tecido)

Handwritten: 48 -> 1,68 x 1,62
50 -> 1,63 x 1,63
52 -> 1,63
54 -> 0,890

CS12183
-L1 - 75,77
-L2 - 76,72
-L3 - 77,66
-L4 - 77,90

Handwritten: 44 - 46 - 48 - 52 -> 3,20 x 16 -> 51,2
50 - 52 -> 2 -> 1,69 x 4 -> 6,76
44 - 54 -> 4 -> 1,67 x 8 -> 13,36

CS12183
-L01 - 78,42
-L02 - 78,43
-L03 - 77,26

ao dispor os tamanhos desta forma poupa-se mais tecido em cada peça. neste caso dem. que ao fim de 44 cabecos é muito tecido

The screenshot displays the LECTRA software interface for marker layout design. The main workspace shows a grid of markers with dimensions 44, 46, 48, and 52. The bottom view shows a detailed layout of these markers, with dimensions and colors (red, blue, green) indicating different marker types or sizes. The status bar at the bottom provides technical specifications for the layout.

CS12183L01	Comp.	100,000	m	Posiç.	0,000	m	Útil.	3,203	m	Escal		Pos. máx		m
	Larg.	1,500	m	Página	5,770	m	Eficiên	78,42	%	1/24	Rot.			deg

Anexo 8 - Catálogo técnico versão inglesa



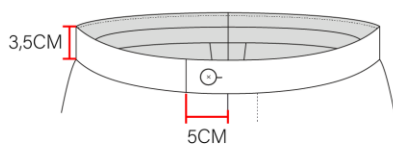


WAISTBANDS AND EXTENSIONS

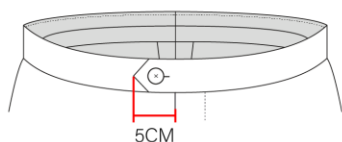


Width of waistband - 3,5cm

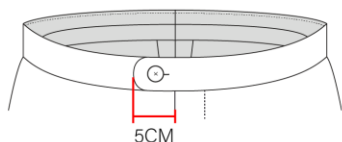
- Straight extension



- Beak extension

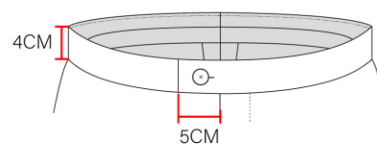


- Round extension

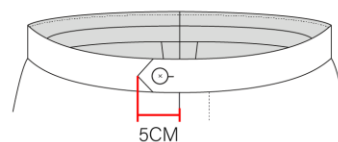


Width of waistband - 4cm

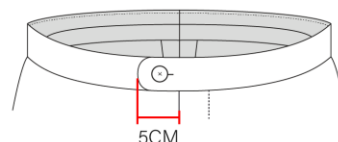
- Straight extension



- Beak extension



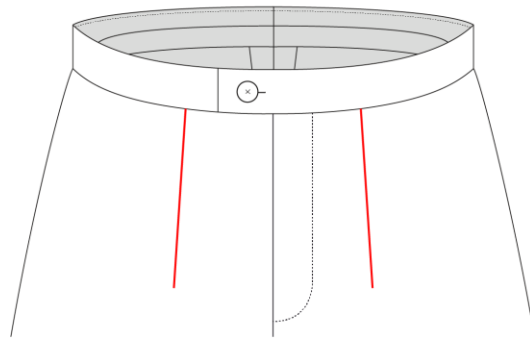
- Round extension



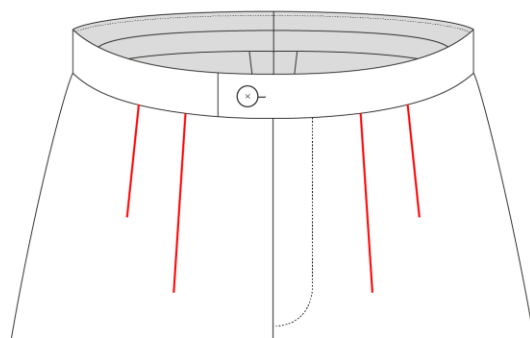
**PLEATS
PANTS FRONT**



- Single pleat



- Double pleat

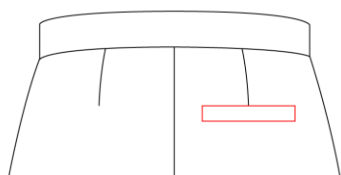


BACK POCKET

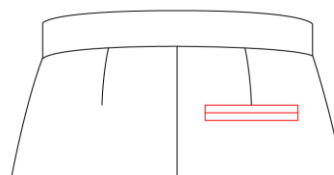


1 Pocket

- With 1 piped seam

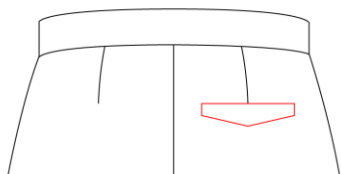


- With 2 piped seams

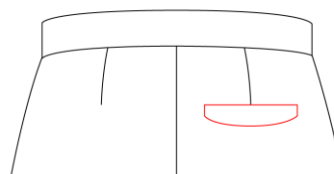


- With flap

1. Beaked flap

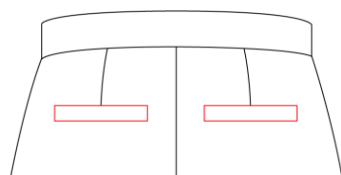


2. Round flap

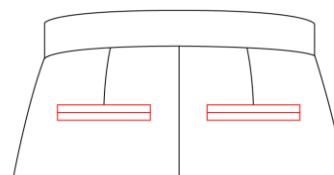


2 Pockets

- With 1 piped seam

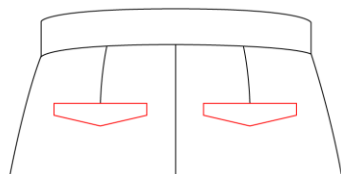


- With 2 piped seams

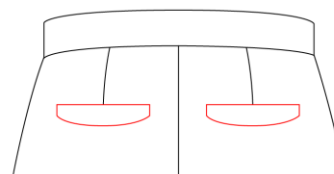


- With flaps

1. Beaked flaps



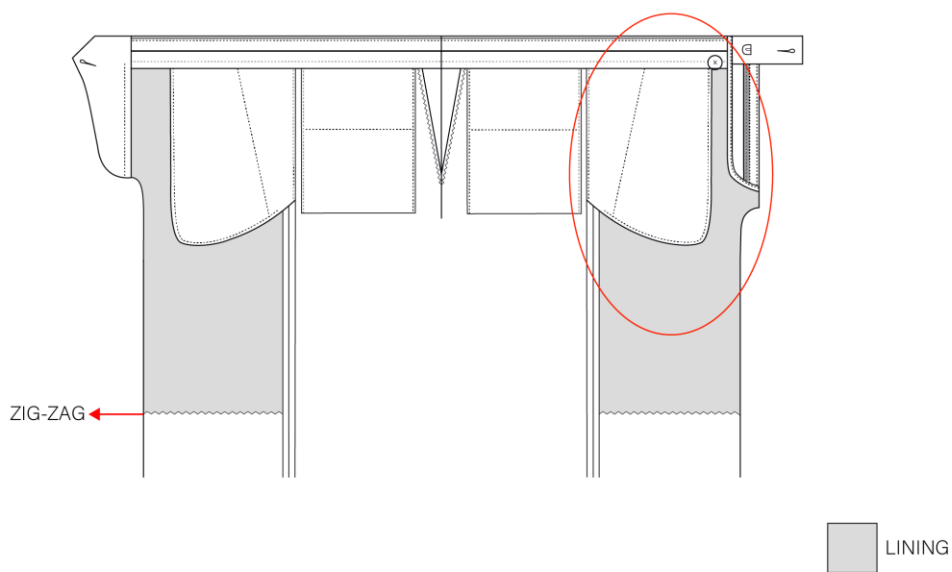
2. Round flaps



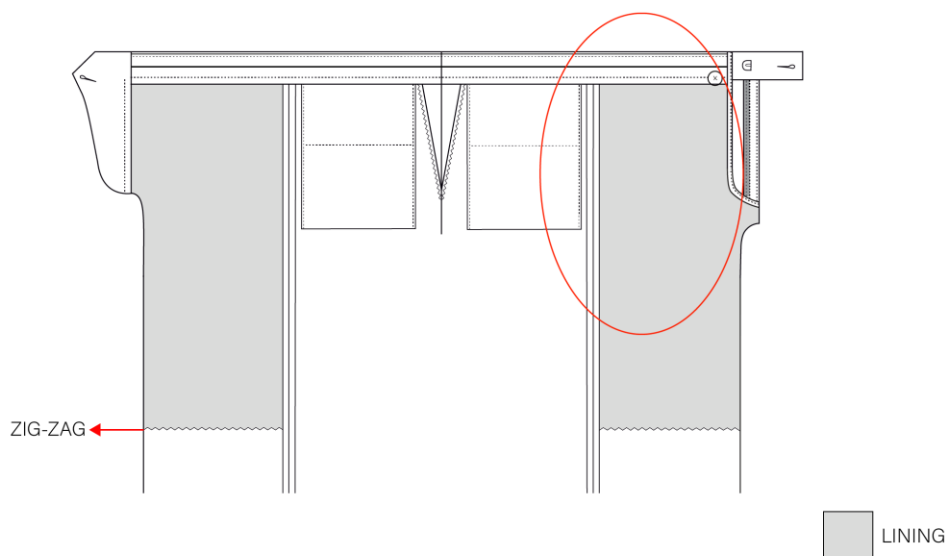
LEG LINING



- Lining behind pocket (visible pocket)



- Special lining (covered pocket)

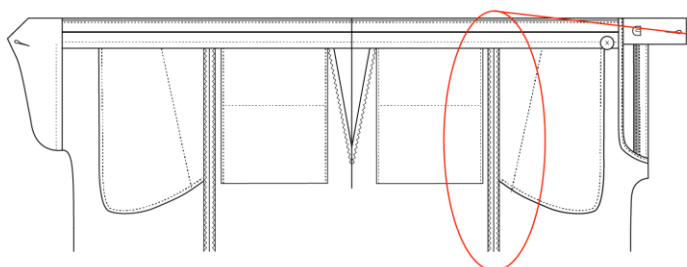


POCKET CLOTH SIDE POCKET

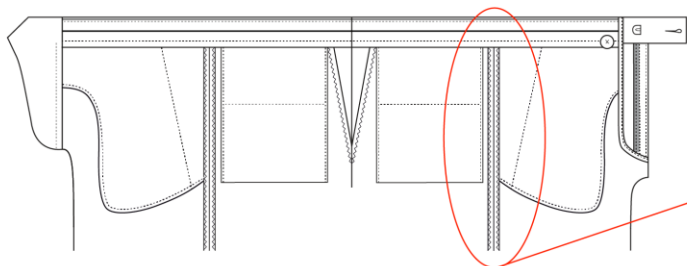


- Overlocked at the seam

1. Straight pocket cloth

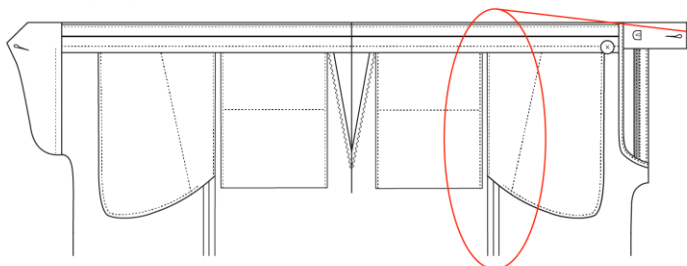


2. Pocket cloth attached to the fly

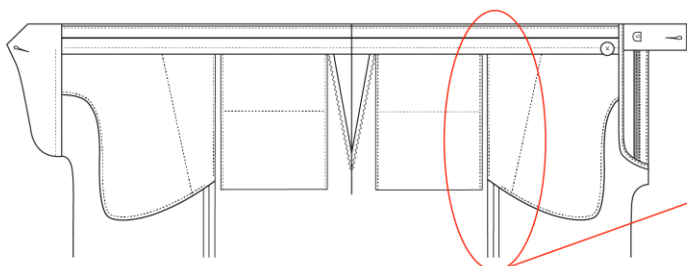


- Special - Turned and stitched in the seam

1. Straight pocket cloth



2. Pocket cloth attached to the fly



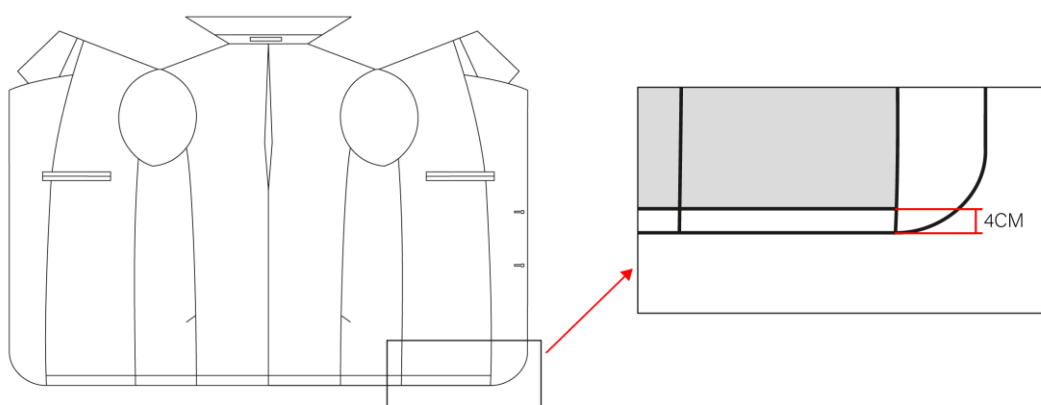


HEMS JACKET AND SLEEVES



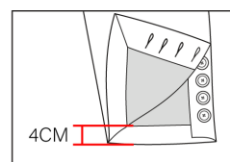
Jacket

- 4cm hem

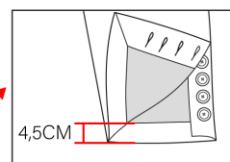


Sleeves

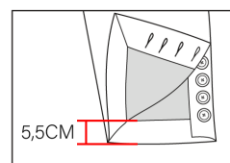
- 4cm hem



- 4,5cm hem



- 5,5cm hem

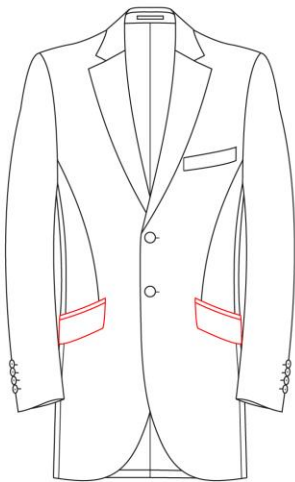


FLAPS

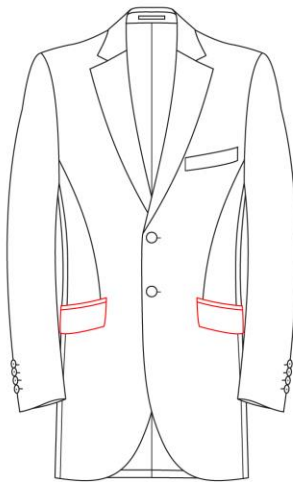


Glove Pocket

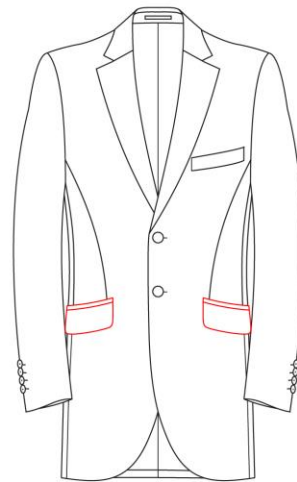
- Slanted flap (1)



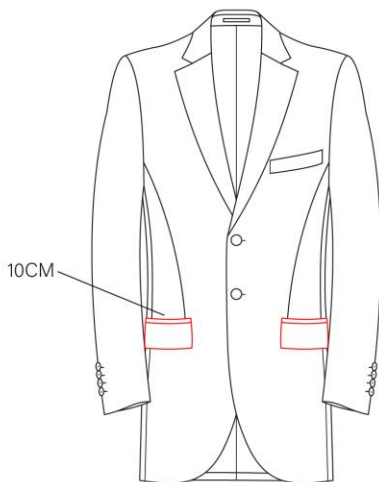
- Slanted flap (0)



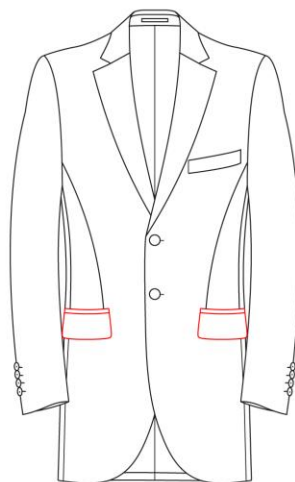
- Slanted flap (0) with rounded corners



- Straight flap



- Straight flap with rounded corners

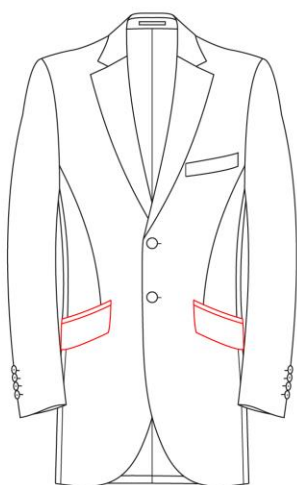


FLAPS

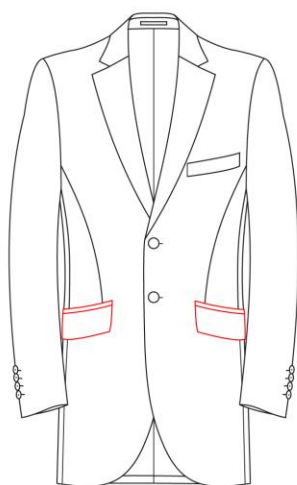


Flap 16

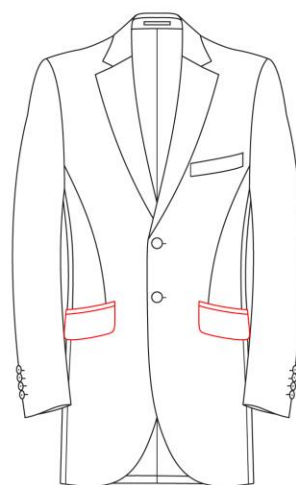
- Slanted flap (1)



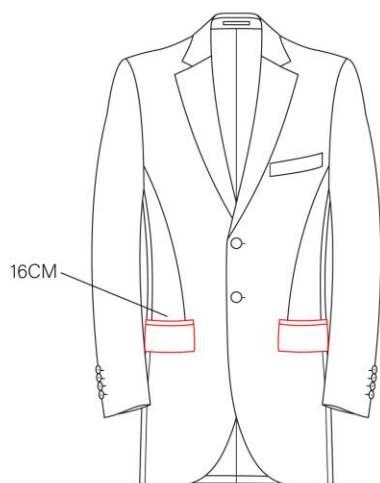
- Slanted flap (0)



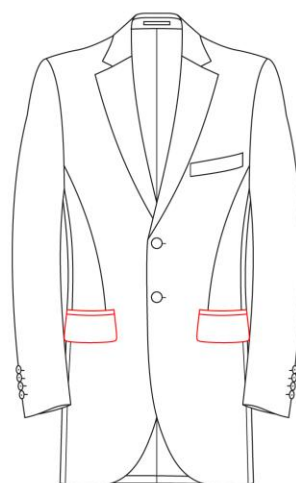
- Slanted flap (0) with rounded corners



- Straight flap



- Straight flap with rounded corners

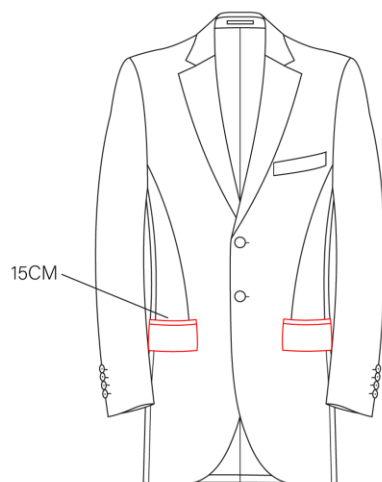


FLAPS



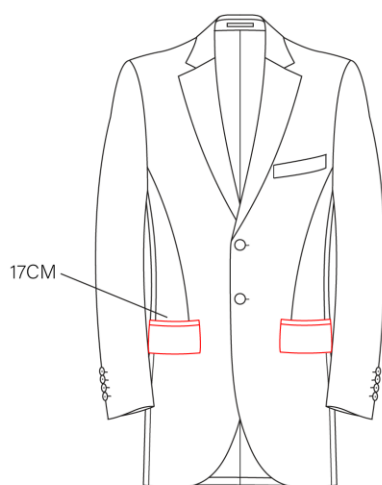
Flap 15

- Straight flap



Flap 17

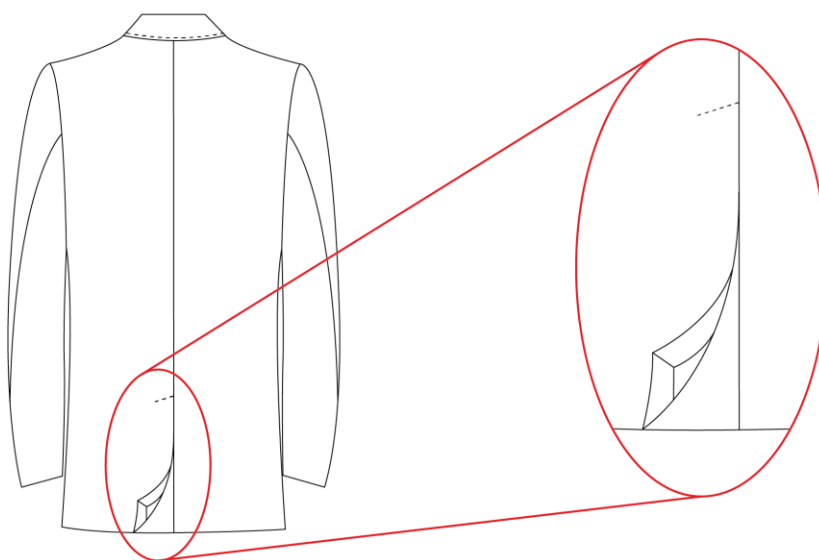
- Straight flap



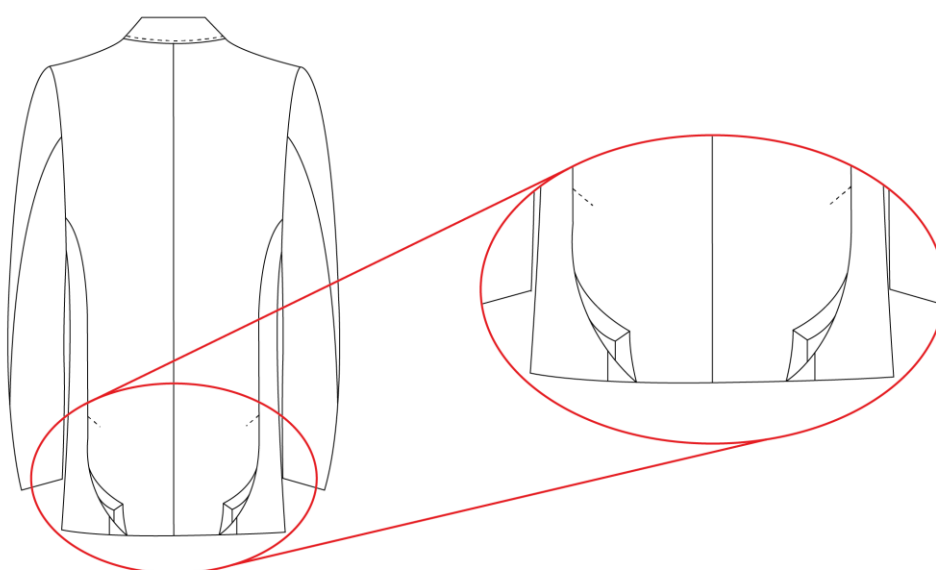
BACK VENT



- 1 vent (in the center back)



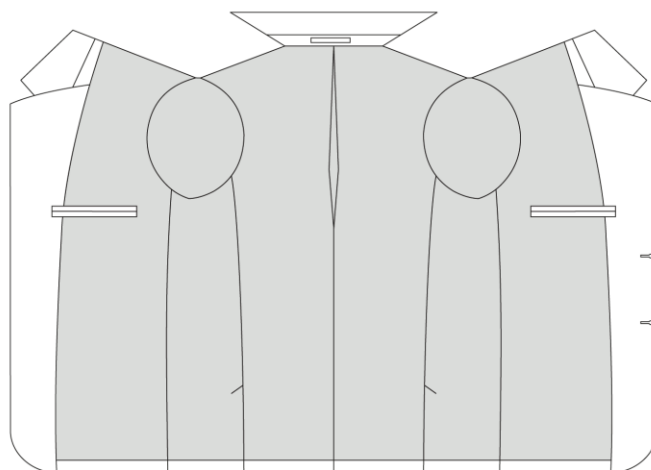
- 2 vents (on the sides)



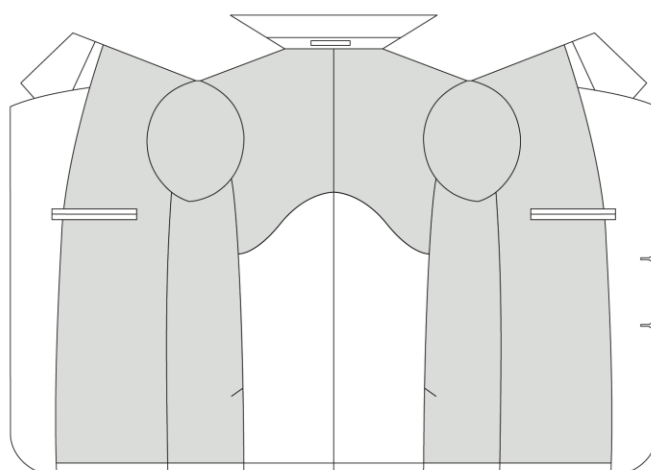
LINING



- Full liningt



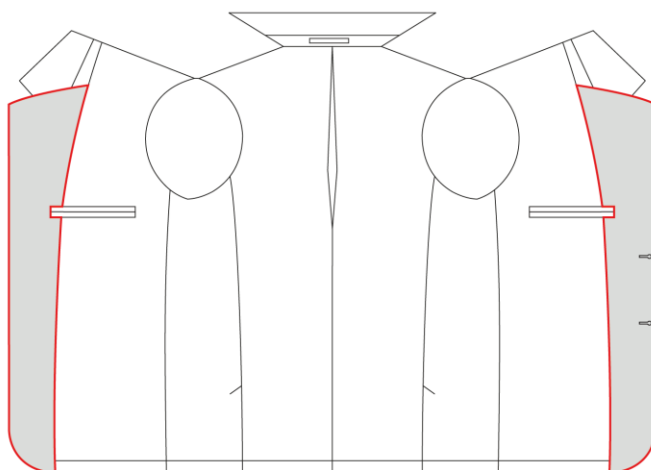
- Half lining



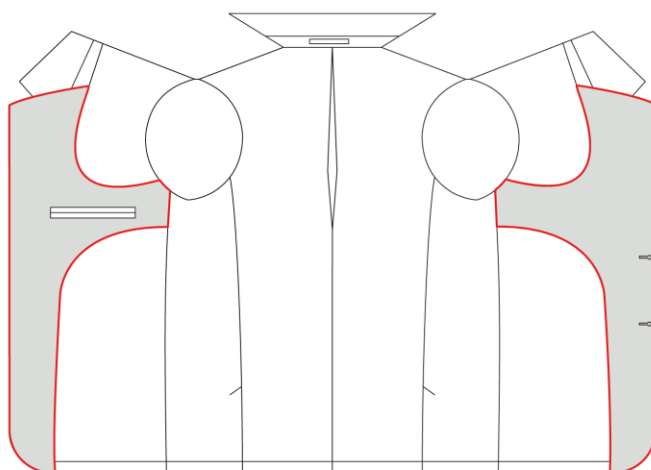
FACING



- Straight facing



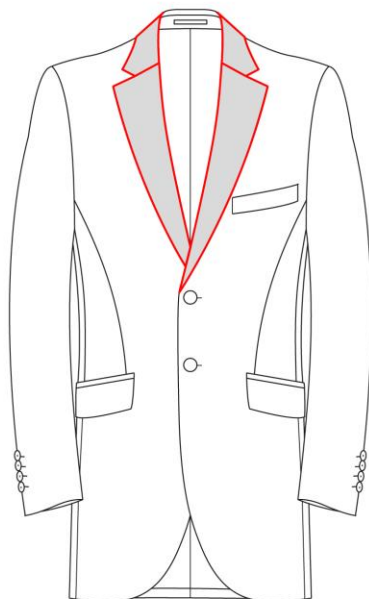
- Facing with "extension"



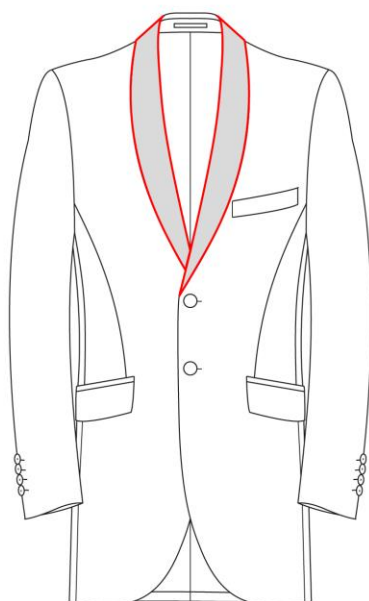
LAPEL



- Notched lapel



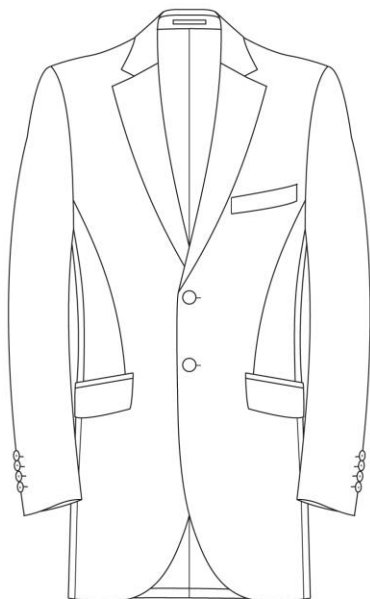
- Shawl lapel



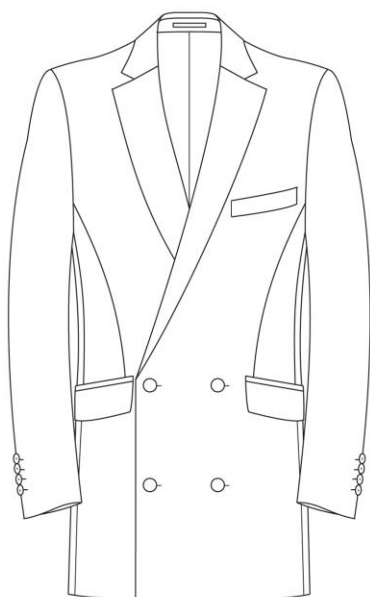
BREASTED



- Single-breasted



- Double-breasted



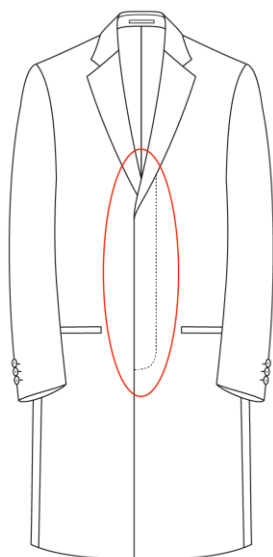


INVISIBLE PLACKET OVERCOAT

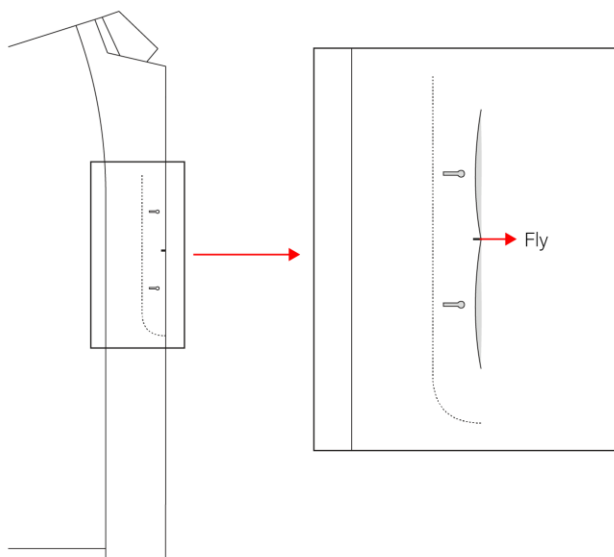


- Normal Placket

Outside view

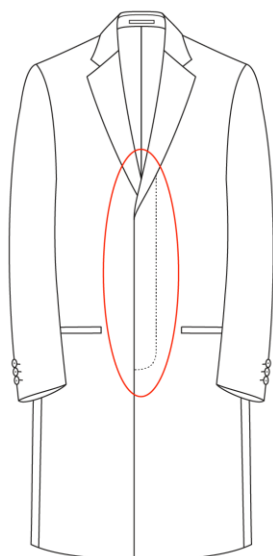


Interior view

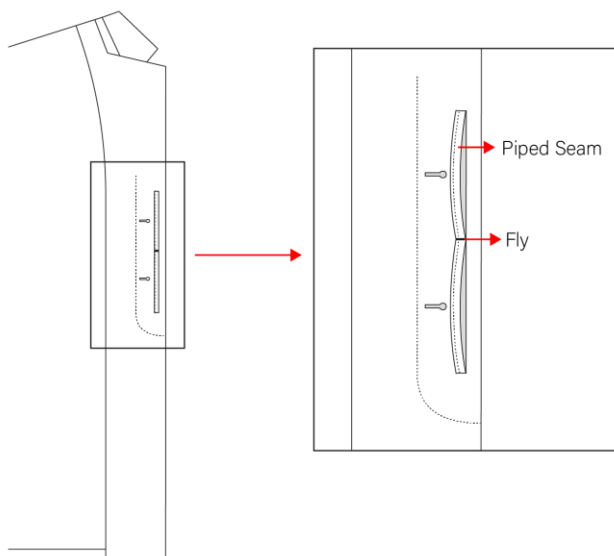


- Special Placket

Outside view



Interior view

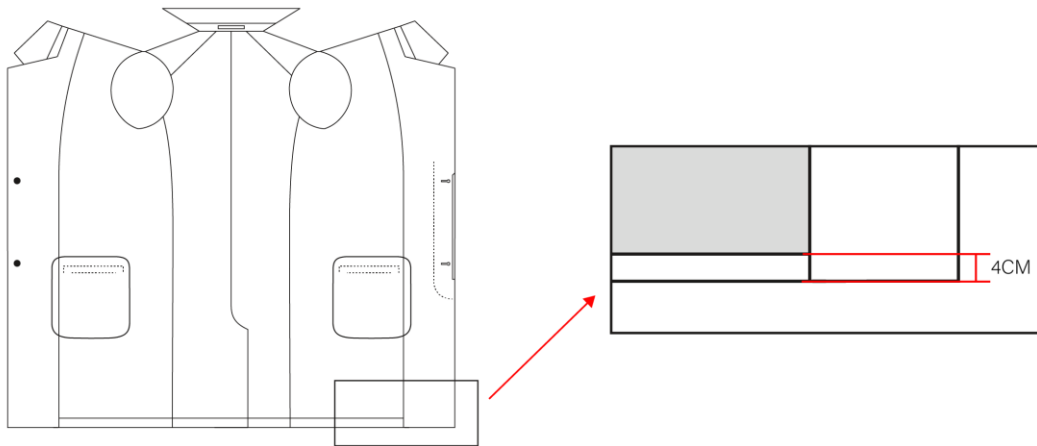


HEMS OVERCOAT AND SLEEVES



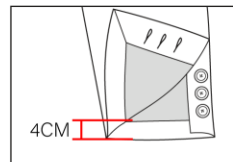
Overcoat

- 4cm hem

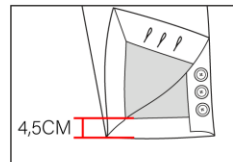


Sleeves

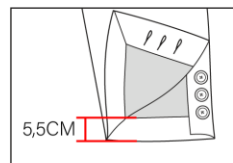
- 4cm hem

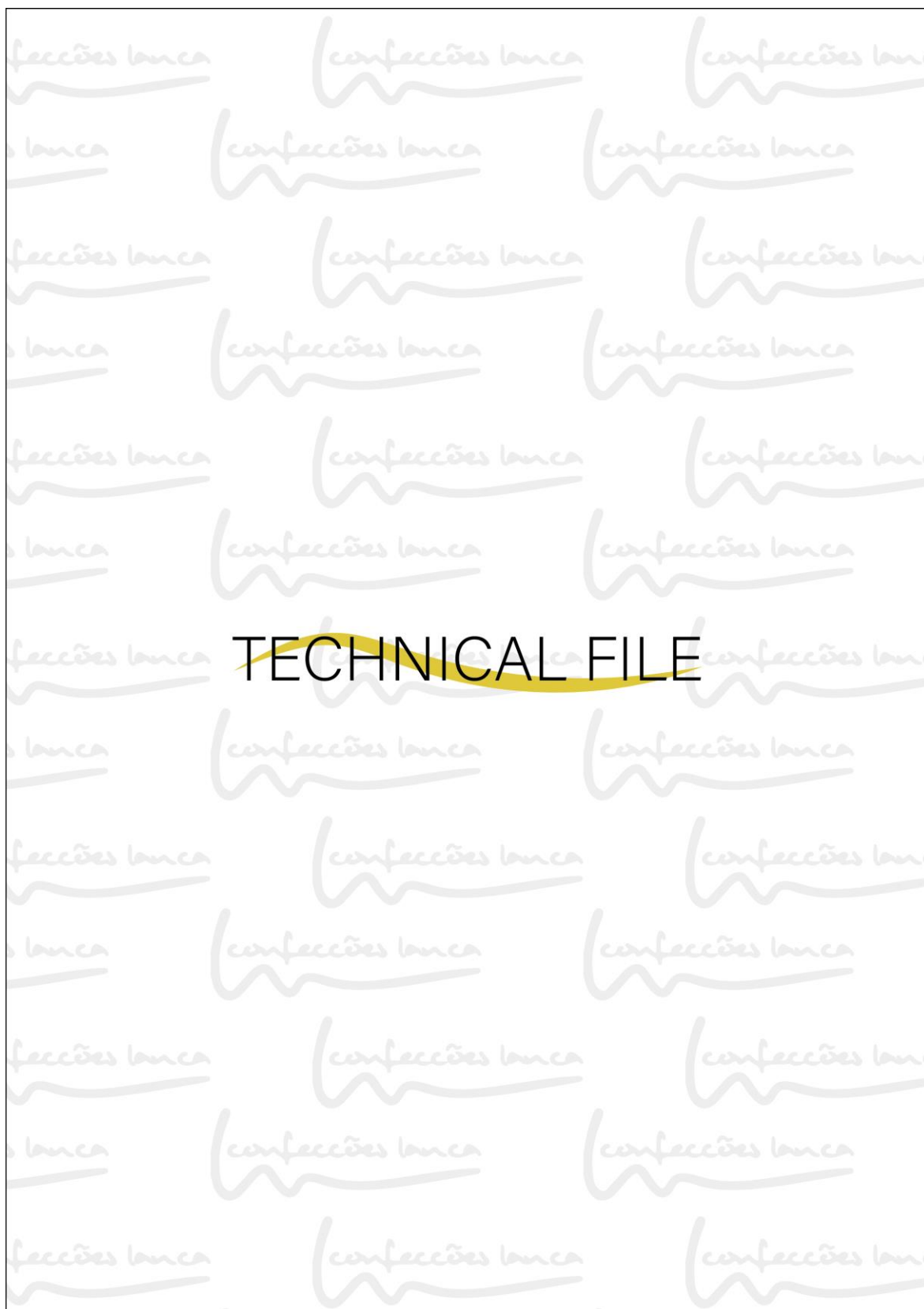


- 4,5cm hem




- 5,5cm hem





Raw materials and trims		
Client	Model	Created in:
Type		Amended to:
Gender		Made by:



Fabric

Supplier

Reference

Color

Composition

Lining

Supplier

Reference

Color

Composition

Ref. body lining	Ref. sleeves lining
Ref. pocket cloth	Ref. under flap pocket lining
Interlining Ref.:	Color:

Buttons

Reference

Color

Quantity

Placement

Zipper

Reference

Length

Color

Other trims


Shoulder pads

Sleeve had

Others

Client		Model		Type	
Source Model	Lectra Model	Variant		Gender	
Shoulder Pad	Plastron	Low Collar		Sleeve Head	
Measurements Table					Front
					Sleeve
Technical Draw, Front and Back, Details, Recommendations					Back
					Labels
					Inside
					Observations
<p>Created in: Amended to: Made by:</p>					



Raw materials and trims			
Client	Gender	Model	Created in: Amended to: Made by:
	Type		
			 since 1973
Fabric		Buttons	
Supplier		Reference	
Reference		Color	
Color		Quantity	
Composition		Placement	
Lining			
Supplier		Zipper	
Reference			
Color			
Composition			
Ref. body lining	Ref. sleeves lining	Reference	
Ref. pocket cloth	Ref. under flap pocket lining	Length	
Interlining	Ref.:	Color	
Other trims			
Shoulder pads			
Sleeve head			
Others			

Anexo 9 - Construção da modelagem da gola do casaco

