

# IS'20

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## Radio Interference Analysis of Industrial Wireless Networks: From Legacy Systems to New Standards

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# Outline

**Introduction**

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**Methodology**

**System specification**

**Simulation scenarios**

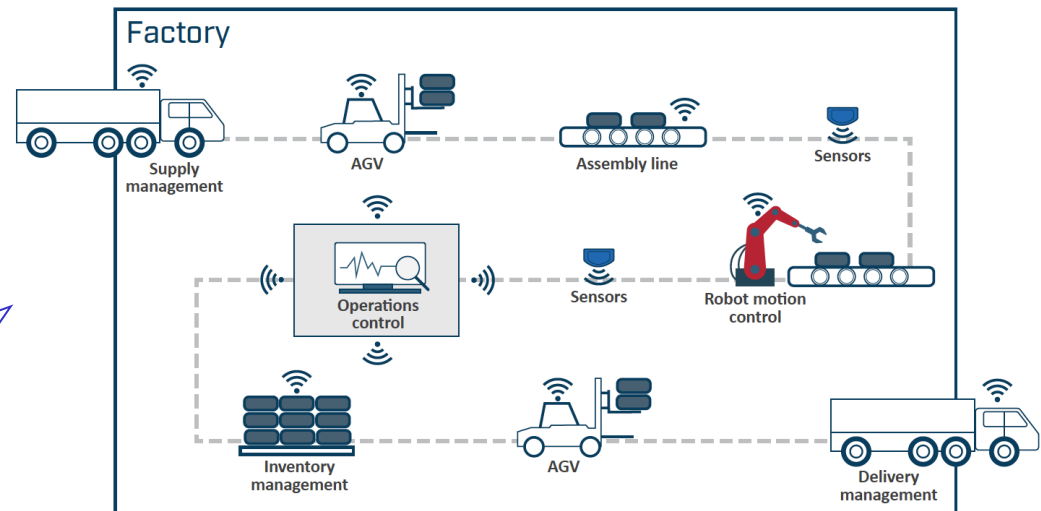
**Results and conclusion**



# Introduction

- In the last 30 years, the industry has automated everything that can be automated in the factory shop-floor, using wired technology.
- Logistics, material handling and factory automation can only be fully automated using wireless technologies.
  - HMI
  - AGVs
  - Inventory
  - Supply & delivery
  - Assembly lines

...  
Technologies:  
WiFi, Bluetooth,  
wirelessHART



Source: 5G for Connected Industries and Automation, 2nd Ed, 5G-ACAI, February

2019

# Motivation and objectives

## Motivation

Common wireless technologies in use (WiFi, Bluetooth, wirelessHART):

- Interference from different radio technologies and standards
- The same frequency band (ISM band)
- No radio resource management between communication systems

5G NR systems:

- Planned Frequencies avoid ISM bands. Low interference probability.

## Objectives

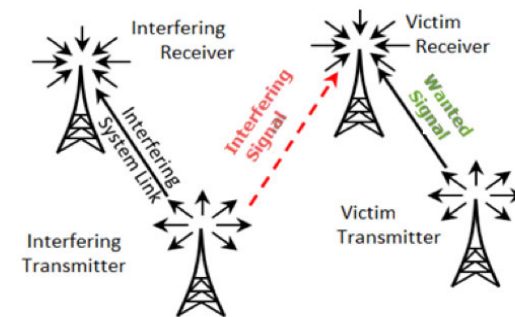
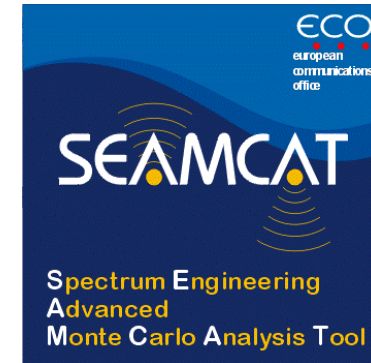
- Coexistence study between existing wireless technology (WiFi, Bluetooth and WirelessHART) using 2.4 GHz ISM band



# Methodology

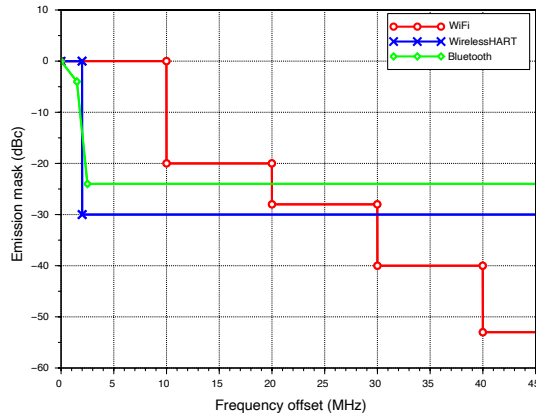
## SEAMCAT simulation tool (ECO)

- Radio specifications
  - power, carrier frequency, bandwidth
  - antenna pattern and height
  - transmitter emission mask
  - receiver blocking mask
- System specifications
  - propagation model, distance
  - transmission probability
  - area (80 m x 80 m shop-floor)
  - frequency hopping pattern
- Interference criterium
  - $I/N < -6$  dB
- Results of simulation (20000 events for each simulation):
  - Probability of interference < 1 % (stipulated value)

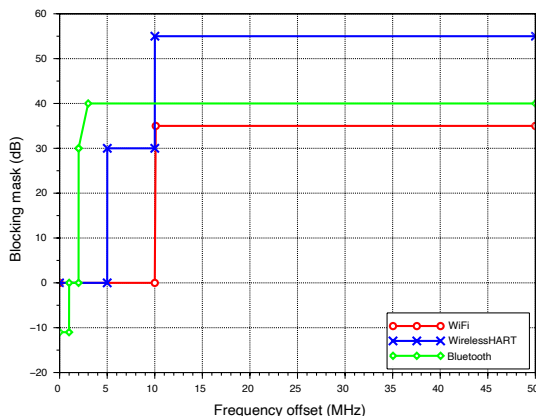


# Legacy systems specifications

## Transmitter emission mask



## Receiver blocking mask



## Legacy systems (ISM band)

System	WirelessHART	WiFi	Bluetooth
Property			
Frequency band	2400-2483.5 MHz		
Channel bandwidth	1 MHz	22 MHz	1 MHz
Channel spacing	5 MHz	25 MHz	1 MHz
Number of channels	16	3 (1,6,11)	79
In-Block EIRP	10 dBm	20 dBm	0 dBm
Antenna height	Tx: 2.5 m Rx: 1.0 m	Tx: 3.0 m Rx: 1.5 m	Tx: 1.5 m Rx: 1.5 m
Antenna type	omnidirectional		
Antenna gain	Tx: 2 dBi Rx: 0 dBi	Tx: 6 dBi Rx: 0 dBi	Tx: 0 dBi Rx: 0 dBi
Receiver sensitivity	-90 dBm	-95 dBm	-95 dBm
Environment	50 % indoor 50 % outdoor	100 % indoor below roof	
Propagation model	ITU-R P.1546-6		Extended Hata SRD
Coverage radius	200 m	50 m	20 m
Prob. Transmission	10 %	90 %	50 %

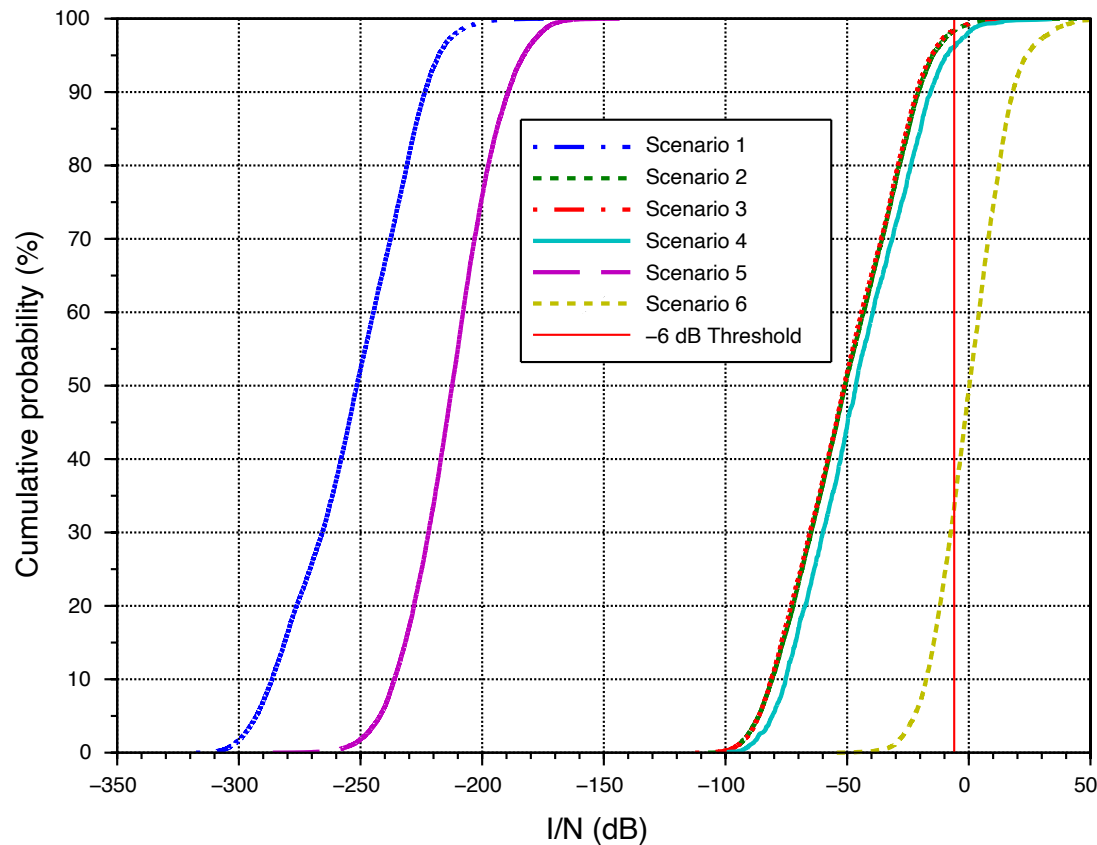
# Coexistence scenarios

1. victim: WiFi - interferer: WirelessHART;
  2. victim: WirelessHART - interferer: Bluetooth;
  3. victim: WirelessHART - interferer: WiFi;
  4. victim: Bluetooth - interferer: WiFi;
  5. victim: WiFi - interferer: Bluetooth;
  6. victim: Bluetooth - interferer: WirelessHART.
- All simulations scenarios are composed of one victim receiver and one or more interferers.
  - The relative position between the victim and interferer systems follows a uniform spatial distribution (mobility)
  - Each system is configured to implement frequency hopping among their available channels.



# Results

- Cumulative Density Function for I/N (dB)
- Values higher than -6 dB threshold correspond to excessive interference to the victim system.



# Results

- Probability of interference (limit stipulated as < 1 %)
- WiFi is the only system that can withstand interference below the stipulated limit.
- Bluetooth systems have the worst performance, with a probability of interference reaching 5 %, when WirelessHART is the interferer.

Victim Interferer	WiFi	WirelessHAR T	Bluetooth
WiFi	-	1.6 %	3.3 %
WirelessHAR T	0.1 %	-	5 %
Bluetooth	0.2 %	2.9 %	-

# Conclusions

- SEAMCAT is an effective agnostic tool to simulate interference scenarios between different wireless systems (WiFi, wirelessHART and Bluetooth)
- Legacy systems are prone to suffer interference from other legacy systems, working in cochannel arrangements (e.g. 2.4 GHz ISM band)
- Interference levels affect the receiver performance of wireless systems differently.

## Future work

- Measurement campaigns on the factory shop-floor to support and confirm the simulation results.
- Include 5G NR networks (IIoT) to evaluate interference levels with legacy wireless systems.



**Thank you for your attention!**  
**Questions?**

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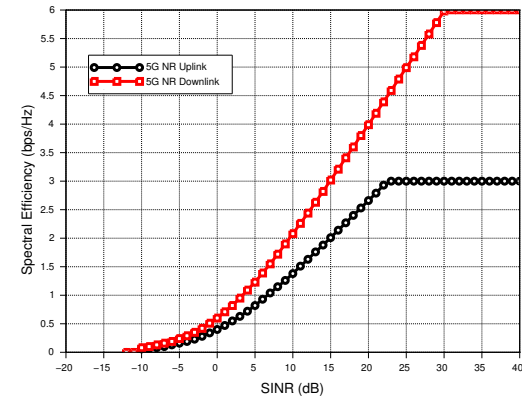
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# 5G NR specifications

## Macrocell

System		Base station	User Equipment
<b>Property</b>			
Frequency band		2483.5 - 2495 MHz (n53, TDD)	
System bandwidth		10 MHz	
Bandwidth of a RB		180 kHz	
Maximum RB per BS		52	
Number of RB per UE		13	
In-Block EIRP		46 dBm	24 dBm
Antenna height		30 m	1.5 m
Antenna type		tri-sector 3GPP	peak gain antenna
Antenna gain		15 dBi	0 dBi
Min. Coupling Loss			70 dB
Receiver Noise Figure		4 dB	8 dB
Propagation Model		ITU-R P.1546-6, mobile	
Handover margin		3.1 dB	
Environment		100 % outdoor	10 % outdoor, 90 % indoor: wall loss = 10 dB std. dev. = 5

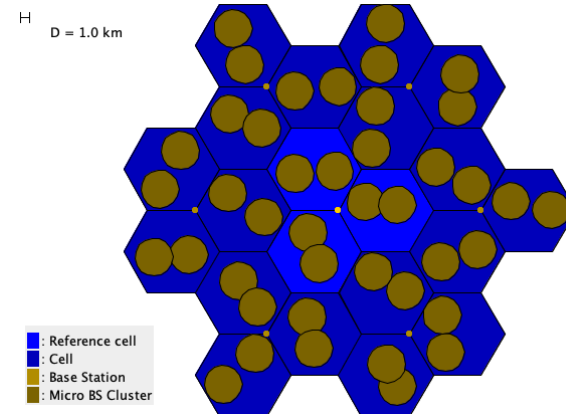
## Spectral efficiency profile



## Microcell

System		Base Station	User Equipment
<b>Property</b>			
Frequency band		2483.5 - 2495 MHz (n53, TDD)	
System bandwidth		10 MHz	
Bandwidth of a RB		180 kHz	
Maximum RB per BS		52	
Number of RB per UE		13	
In-Block EIRP		46 dBm	24 dBm
Antenna height		6 m	1.5 m
Antenna type			peak gain antenna
Antenna gain		6 dBi	0 dBi
Min. Coupling Loss			53 dB
Receiver Noise Figure		4 dB	8 dB
Propagation Model		ITU-R P.1546-6, mobile	
Handover margin		3.1 dB	
Environment		100 % outdoor	10 % outdoor, 90 % indoor: wall loss = 10 dB std. dev. = 5

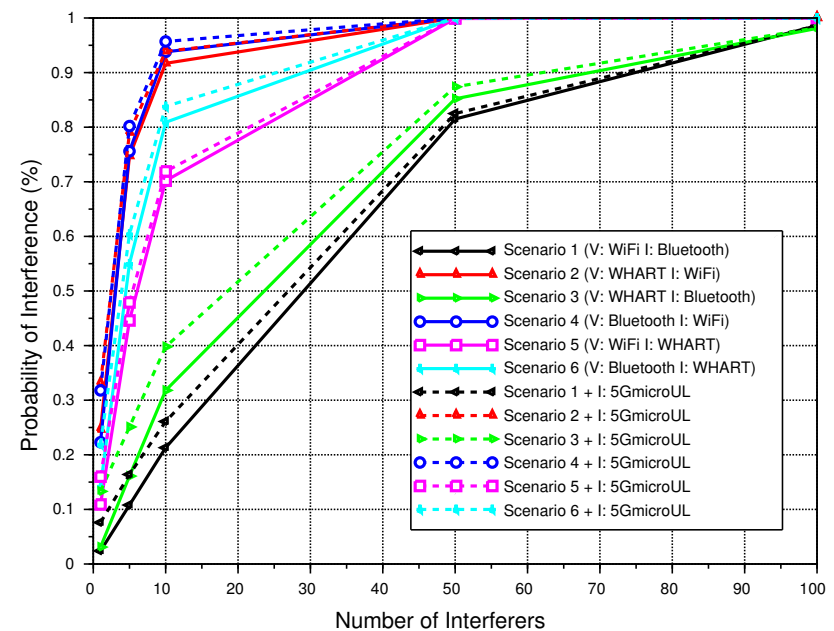
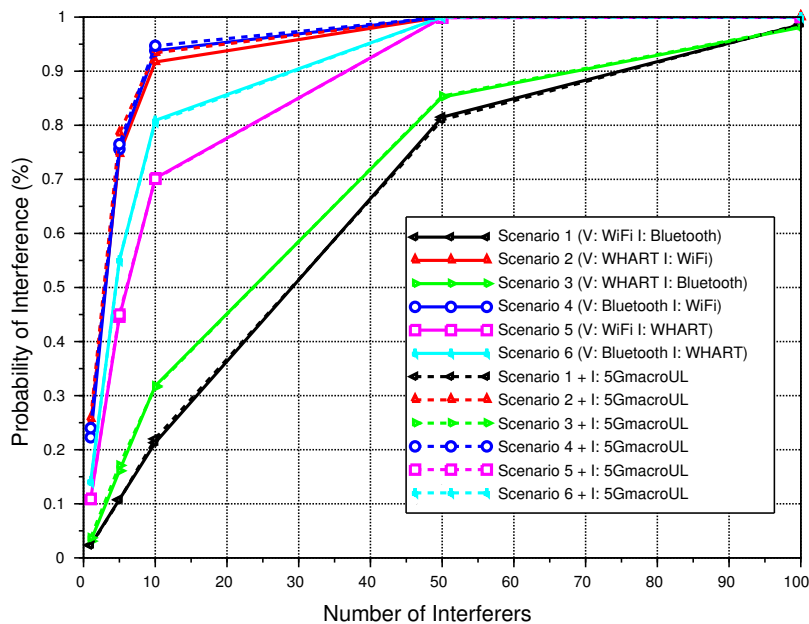
## Network (2-tier micro /



# Results

## Scenario 2 - Interference over legacy systems, from legacy systems and 5G UL

- Overall deterioration of interference levels, more pronounced with in the micro cell scenario.



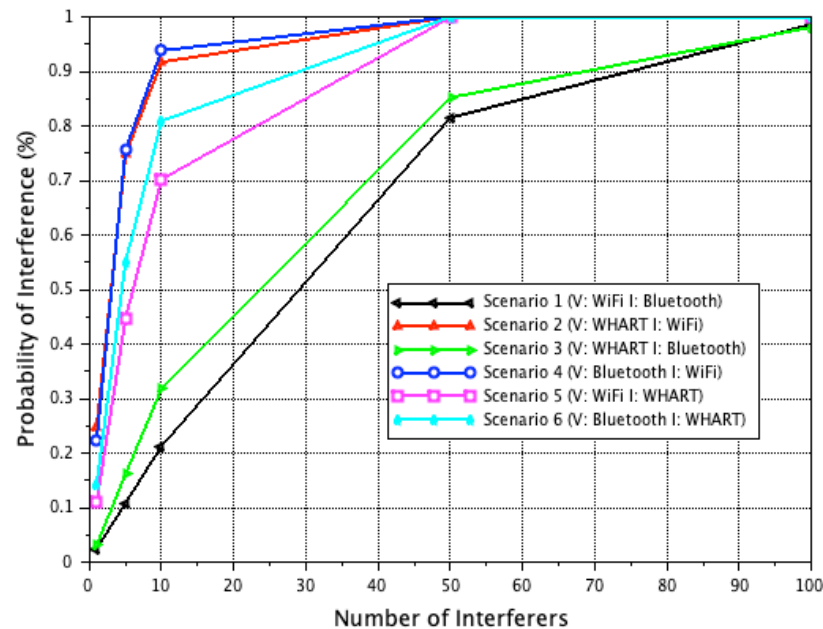
5G UL - macro cell

5G UL - micro cell

# Results

## Scenario 1 - Interference over legacy systems, from legacy systems

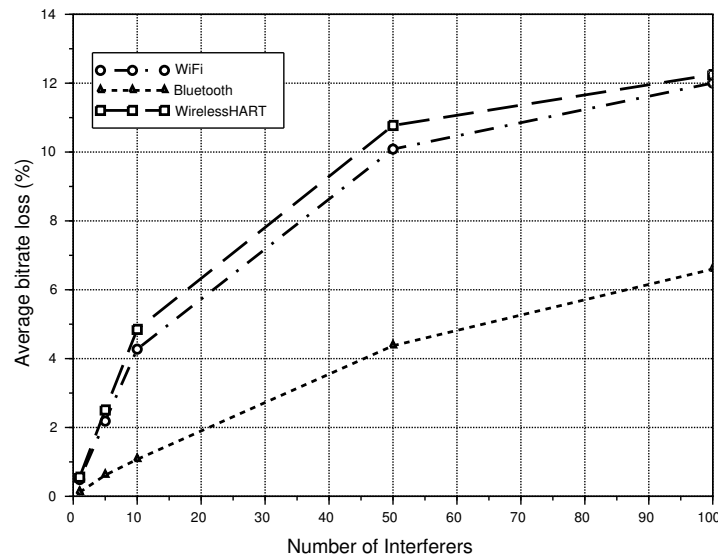
- Increase of interference levels with the number of interferers
- Worst case interference : WiFi over Bluetooth



# Results

## Scenario 3 - Interference over 5G UL from legacy systems

- The average bitrate loss increases proportionally with the number of interferers
- Similar bitrate degradation effect from WiFi and wirelessHART interferers over a 5G uplink



# Results

## Scenario 3 - Interference over 5G DL, from legacy systems

- The average bitrate loss increases proportionally with the number of interferers
- WiFi causes higher bitrate losses over a 5G DL

